Silicon N-channel IGBT

#### **FEATURES**

- \* High thermal fatigue durability. (delta Tc=70°C, N>30,000cycles)
- \* Low noise due to ultra soft fast recovery diode.
- \* High speed, low loss IGBT module.
- \* Low driving power due to low input capacitance MOS gate.
- \* High reliability, high durability module.
- \* Isolated head sink (terminal to base).

#### **ABSOLUTE MAXIMUM RATINGS** (Tc=25°C)

	,			MBNUAGGEGG
Item		Symbol	Unit	MBN1200E25C
Collector Emitter Voltage		$V_{CES}$	V	2,500
Gate Emitter Voltage		$V_{GES}$	V	±20
Collector Current	DC	Ic	Α	1,200
Collector Current	1ms	I <sub>Cp</sub>	A	2,400
Forward Current	DC	I <sub>F</sub>	Α	1,200
Forward Current	1ms	I <sub>FM</sub>	A	2,400
Junction Temperature		T <sub>i</sub>	°C	-40 ~ +125
Storage Temperature		T <sub>stg</sub>	°C	-40 ~ +125
Isolation Voltage		V <sub>ISO</sub>	$V_{RMS}$	4,000(AC 1 minute)
Screw Torque	Terminals (M4/M8)	-	- N·m	2/10 (1)
	Mounting (M6)	-		6 (2)

Notes: (1) Recommended Value 1.8±0.2/9±1N·m

(2) Recommended Value 5.5±0.5N·m

#### **ELECTRICAL CHARACTERISTICS** (Tc=25°C)

Item		Symbol	Unit	Min.	Тур.	Max.	Test Conditions
Collector Emitter Cut-Off Current		Laza	mA	-	-	12	V <sub>CE</sub> =2,500V, V <sub>GE</sub> =0V, Tj=25°C
Collector Emitter Gut-On Gurrent		I <sub>CES</sub>	ША	-	20	60	V <sub>CE</sub> =2,500V, V <sub>GE</sub> =0V, Tj=125°C
Gate Emitter Leakage Current		I <sub>GES</sub>	nA	-500	-	+500	$V_{GE}=\pm 20V$ , $V_{CE}=0V$ , $Tj=25$ °C
Collector Emitter Saturation Voltage		V <sub>CE(sat)</sub>	V	-	3.0	3.5	I <sub>C</sub> =1,200A, V <sub>GE</sub> =15V, Tj=125°C
Gate Emitter Threshold Voltage		$V_{GE(TO)}$	V	4.0	5.0	6.0	V <sub>CE</sub> =15V, I <sub>C</sub> =120mA, Tj=25°C
Input Capacitance		C <sub>ies</sub>	nF	-	175	-	$V_{CE}=10V$ , $V_{GE}=0V$ , $f=100kHz$ , $Tj=25$ °C
Internal Gate Resistance		Rge	Ω	-	2.2	-	V <sub>CE</sub> =10V, V <sub>GE</sub> =0V, f=100kHz, Tj=25°C
Switching Times	Rise Time	t <sub>r</sub>	μs	-	3.2	4.4	V <sub>CC</sub> =1,000V, Ic=1,200A
	Turn On Time	ton		-	4.2	5.2	L=100nH
	Fall Time	t <sub>f</sub>		-	1.9	3.4	$R_{G}(ON/OFF)=6.8/1.5\Omega \qquad (3)$
	Turn Off Time	t <sub>off</sub>		-	3.4	5.6	V <sub>GE</sub> =±15V, Tj=125°C
Peak Forward Voltage Drop		$V_{FM}$	V	-	2.0	2.5	IF=1,200A, V <sub>GE</sub> =0V, Tj=125°C
Reverse Recovery Time		t <sub>rr</sub>	μs	-	0.9	1.4	Vcc=1,000V, IF=1,200A, L=100nH Tj=125°C
Turn On Loss		E <sub>on(10%)</sub>	J/P	-	1.8	2.3	V <sub>CC</sub> =1,000V, Ic=1,200A, L=100nH
Turn Off Loss		E <sub>off(10%)</sub>	J/P	-	1.2		$R_{G}(ON/OFF) = 6.8/1.5\Omega \qquad (3)$
Reverse Recovery Loss		E <sub>rr(10%)</sub>	J/P	-	0.35	0.85	V <sub>GE</sub> =±15V, Tj=125°C
Stray inductance module		Lsce	nΗ	-	12	-	
Thermal Impedance	IGBT	Rth(j-c)	K/W	-	-	0.0085	Junction to case
- Ineimai impedance	FWD	Rth(j-c)		-	-	0.017	
Contact Thermal Impedance		Rth(c-f)	K/W	-	0.006	-	Case to fin

Notes :(3)  $R_G$  value is the test condition's value for evaluation of the switching times, not recommended value. Please, determine the suitable  $R_G$  value after the measurement of switching waveforms (overshoot voltage, etc.) with appliance mounted.

Counter arm IGBT V<sub>GE</sub>=-15V

- \* Please contact our representatives at order.
- \* For improvement, specifications are subject to change without notice.
- \* For actual application, please confirm this spec sheet is the newest revision.



IGBT MODULE Spec.No.IGBT-SP-05023 R2 P2

### MBN1200E25C

#### **DEFINITION OF TEST CIRCUIT**

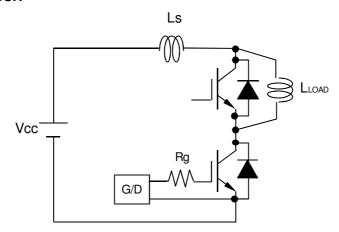


Fig.1 Switching test circuit

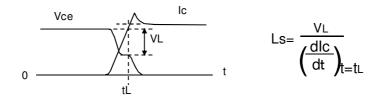


Fig.2 Definition of Ls

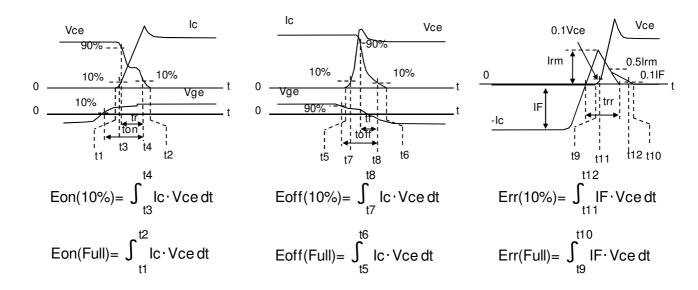
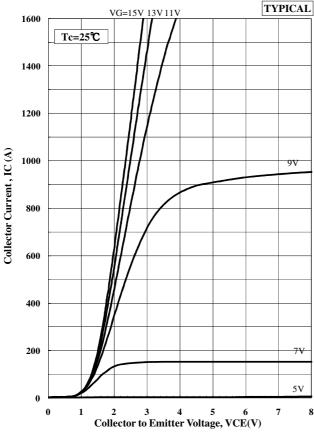


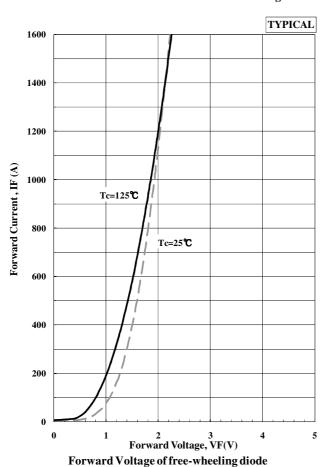
Fig.3 Definition of switching loss

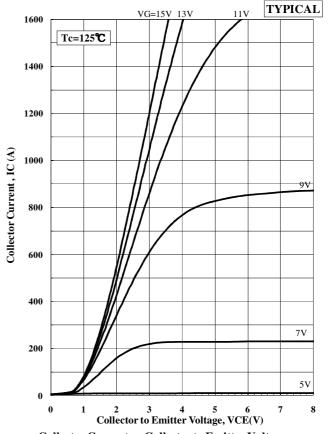
#### **CHARACTERISTICS CURVE**

#### STATIC CHARACTERISTICS



Collector Current vs. Collector to Emitter Voltage





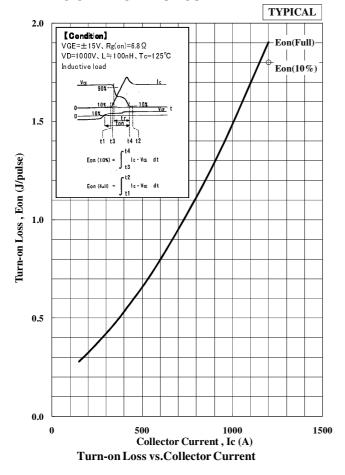
 $Collector\ Current\ vs. Collector\ to\ Emitter\ Voltage$ 

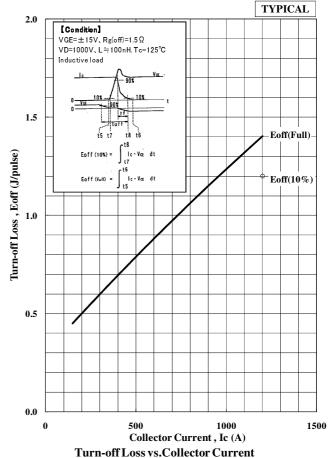


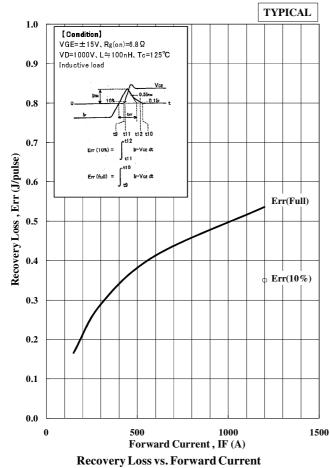
IGBT MODULE Spec.No.IGBT-SP-05023 R2 P4

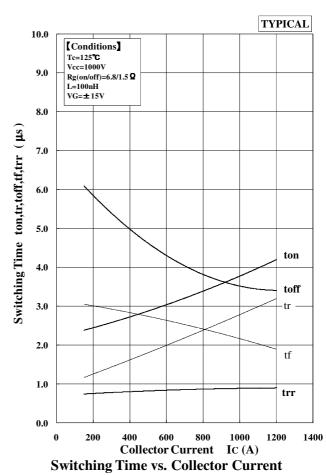
# **MBN1200E25C**

#### **DYNAMIC CHARACTERISTICS**



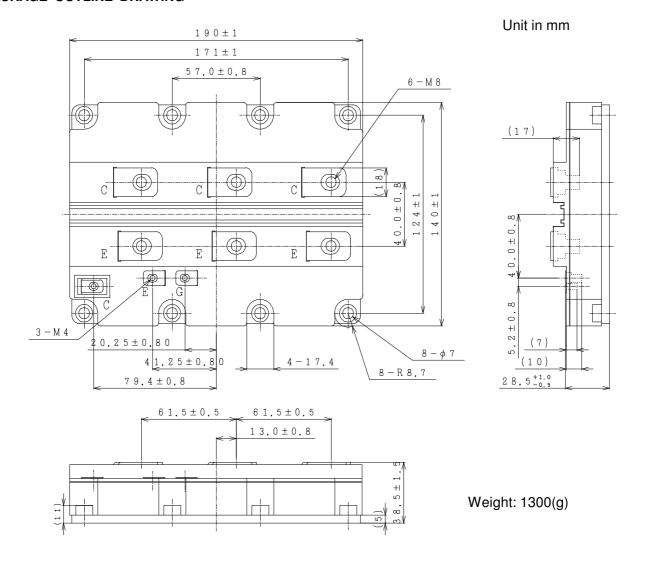


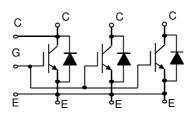






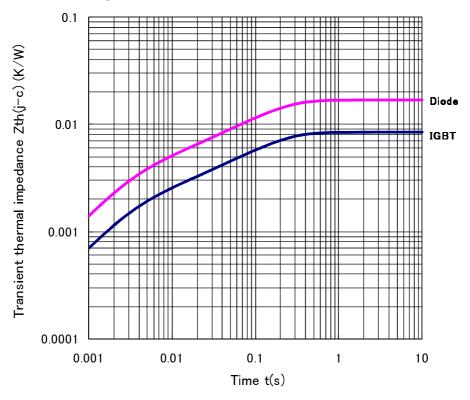
#### PACKAGE OUTLINE DRAWING





Circuit diagram

#### TRANSIENT THERMAL IMPEDANCE



Transient Thermal Impedance Curve (Maximum Value)

#### **Material Declaration**

Please note that following materials are contained in the product In order to keep characteristics and reliability level.

Material	Contained part
Lead (Pb) and its compounds	Solder



### HITACHI POWER SEMICONDUCTORS

### **Notices**

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