## MOTOR CONTROL

Contactors and Thermal Overload Relays
FJ Series


The FJ Series is compact, safety, environmental friendly and the world's smallest magnetic contactors. (applied motor capacity: 440 VAC, 2.2 to 45 kW )

Compact and space-saving of magnetic contactor and thermal overload relay


Compact DC operated Contactor
6 to 12 A frame products have been made much smaller and lighter by adopting a newly developed electromagnet.
Weight ratio
Volume ratio

$72 \%$ DOWN $\quad$| POWN |
| :--- |
| DC operated types |

## FJ Series

## Contactors and Thermal Overload Relays

Highly efficient electromagnet has been developed by using a computer simulation with 3D magnetic field analysis so that AC and DC electromagnets have the same appearance. (FJ-B06, B09, and B12 types)

## Developing DC electromagnet

- Developing compact and highly efficient electromagnet by using permanent magnet and making use of coil energy
- The DC electromagnet can be directly powered by 2.4 W through semiconductor output by minimizing the leaked magnetic flux, distributing optimized magnetic flux, and satisfying demand for both less loss and smaller size.



## Developing AC electromagnet

- A compact electromagnet has been developed by optimizing the sectional area of each iron core part and excluding magnetic flux saturation and not having a wasteful shape
- The iron-core-fixing rivets are optimally arranged in order to remove the impact on magnetic flux route and the rivets can reduce eddy current loss.


Optimization was achieved through 3D thermal analysis and inversion mechanism simulation.

## 3D thermal analysis simulation

The thermal element is explored through 3D thermal imaging analysis. With the high efficiency heating and the stable bend of the bimetallic strips, the product can be further miniaturized.


## New inversion mechanism

The reversing mechanisms can be miniaturized and their stable operation features can be achieved through the simulation experiments of reversing mechanisms.


## satety Safety

## Magnetic contactor equipped with mirror contact

Mirror contact conforms to the requirement for auxiliary contact that is intended to be included in the future amendment to IEC 60947-4-1. Mirror contact : Normally closed auxiliary contact,which cannot be in closed position simultaneously with the normally open main contact.


## Standards

Standard models of the FJ Series are certified by CCC and have obtained a CE mark, and that is shown on the nameplate of the main unit.


## Terminal cover for finger protection

The terminal cover satisfies the requirements of Machinery Directive EN60204-1 "Direct Contact Prevention" concerning mechanical safety.



Energy Efficiency Label

| Frame | 06 | 09 | 12 | 18 | 25 | 32 | 40 | 50 | 65 | 80 | 95 |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Sealed VA | 4.5 | 4.5 | 4.5 | 9 | 9 | 9 | 12.7 | 12.7 | 12.7 | 13.4 | 13.4 |
| Class | 2 | 2 | 2 | 3 | 3 | 3 | 2 | 2 | 2 | 2 | 2 |

## FJ Series

## Utility Many options

## Options

## Options for FJ-B06 to B12 types

| Product name / Type | Descriptions |
| :---: | :---: |
| Auxiliary contact block (front mounting) <br> SZ1FA $\square$, SZ1KA $\square$ | Auxiliary contact block with 2-pole or 4-pole contacts adopting a bifurcated contact. Easy to mount on a magnetic contactor. |
| Mechanical interlock unit <br> SZ1KRM | The mechanical interlock unit is used to interlock two contactors for reversing. One size fits all contactors. |
| Power Connection Kit for Reversing <br> SZ1KRW1W | Cable kit for reversible circuit between main circuit terminals for two magnetic contactors. |



## Options for FJ-B18 to B95 types

| Product name / Typ | Descriptions |
| :---: | :---: |
| Auxiliary contact block (front mounting) <br> SZ-A $\square$ | Two and four auxiliary contact blocks adopting a bifurcated contact. Easy to mount on a magnetic contactor. |
| Auxiliary contact block (side mounting) <br> SZ-A $\square$ | Auxiliary contact block with 2 (1NO1NC) contacts adopting a highly reliable auxiliary contact. Easy to mount on a magnetic contactor. |
| Mechanical interlock unit | Two magnetic contactors are mechanically interlocked. Reversible and easy to assemble. |
| Coil-surge suppression unit <br> SZ-Z | Built-in surge voltage suppression elements (varistor, CR) while the coil is turned off. |



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- For safe operation, before using the product read the instruction manual or user manual that comes with the product carefully or consult the Fuji sales representative from which you purchased the product.
- Products introduced in this catalog have not been designed or manufactured for such applications in a system or equipment that will affect human bodies or lives.
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- Customers are requested to prepare safety measures when they apply the products introduced in this catalog to such systems or facilities that will affect human lives or cause severe damage to property if the products become faulty.
- For safe operation, wiring should be conducted only by qualified engineers who have sufficient technical knowledge about electrical work or wiring.
- Follow the regulations of industrial wastes when the product is to be discarded.
- For further questions, please contact your Fuji sales representative or Fuji Electric FA.


## FJ Series

## Contactors and Thermal Overload Relays

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Contactors and Thermal Overload Relays

## List of Products

- Magnetic contactors


Note: *1. Attach " S " behind the built-in order model of coil surge suppression unit.

- Thermal overload relays


[^0]

| TK18B- $\square$ | TK32B- $\square$ | TK65B- $\square$ | TK95B- $\square$ |
| :---: | :---: | :---: | :---: |
|  |  |  |  |
| Overload | Overload | Overload | Overload |
| 10A | 10A | 10A | 10A |
| 0.1-0.15[P10] 1.7-2.6 [1P7] | 0.1-0.15[P10] 1.7-2.6 [1P7] | 4-6 [004] | 7-11 [007] |
| 0.13-0.2[P13] 2.2-3.4 [2P2] | 0.13-0.2 [P13] 2.2-3.4 [2P2] | 5-8 [005] | 9-13 [009] |
| 0.18-0.27 [P18] 2.8-4.2 [2P8] | 0.18-0.27[P18] 2.8-4.2 [2P8] | 6-9 [006] | 12-18 [012] |
| 0.24-0.36 [P24] 4-6 [004] | 0.24-0.36[P24] $4.6[004]$ | 7-11 [007] | 18-26 [018] |
| 0.34-0.52 [P34] 5-7.5[005] | 0.34-0.52[P34] 5-7.5[005] | 9-13 [009] | 24-36 [024] |
| 0.48-0.72 [P48] 6-9 [006] | 0.48-0.72[P48] 6-9 [006] | 12-18 [012] | 28-40 [028] |
| 0.64-0.96 [P64] 7-10.5 [007] | 0.64-0.96[P64] 7-10.5 [007] | 18-26 [018] | 34-50 [034] |
| 0.8-1.2 [P80] 9 -13 [009] | 0.8-1.2 [P80] 9 -13 [009] | 24-36 [024] | 45-65 [045] |
| 0.95-1.45 [P95] 13-18 [013] | 0.95-1.45[P95] 12-18[012] | 32-42 [032] | 48-68 [048] |
| 1.4-2.1 [1P4] | 1.4-2.1 [1P4] 16-22 [016] | 40-50 [040] | 64-80 [064] |
|  | 20-26 [020] | 44-54 [044] | 68-86 [068] |
|  | 26-32 [026] | 53-65 [053] | 86-96 [086] |
| FJ-B18 | FJ-B25, B32 | FJ-B40, B50, B65 | FJ-B80, B95 |
| $45 \times 48.5 \times 61$ | $53 \times 50.5 \times 61$ | $54 \times 78.5 \times 97$ | $68 \times 89.5 \times 102.5$ |

Contactors and Thermal Overload Relays
Type number nomenclature

## List of Products

| Type |  |  | Frame Size |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | 06 | 09 | 12 | 18 | 25 | 32 | 40 | 50 | 65 | 80 | 95 |
| Standard type contactors | AC Operated | FJ-B $\square$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |
|  | DC Operated | FJ-B $\square / \mathrm{G}$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | - | - | - | - | - |
| Reversing contactors | AC Operated | FJ-B $\square$ RM | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | - | - | - | - | - |
|  | DC Operated | FJ-B $\square$ RM/G | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | - | - | - | - | - |

## Type number nomenclature



| (4) Operating method | Code |
| :--- | :---: |
| AC operated | Blank |
| DC operated | /G |

## - Thermal overload relays

| (1) Basic type |
| :--- |
| Thermal overload relays |

## - Auxiliary relays

(1) (2) (1) (3) (4) (5)


| (4) Rated voltage of DC coil | Code |
| :--- | :---: |
| DC24V | E |
| DC48V | F |
| DC110V | H |
| DC220V | M |

Contactors and Thermal Overload Relays

## Ratings

## - Main circuit ratings

- In accordance with the ratings of the IEC and GB standards (IEC60947-4-1 and GB14048.4)

| Type | Max. motor capacity [kW] |  |  | Operational current le[A] |  |  |  | Conventional free air thermal current (Rated thermal current) [A] |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Three-phase squirrel-cage motor (AC-3) |  |  | Three-phase squirrel-cage motor (AC-3) |  |  | Resistive load $(\mathrm{AC}-1)$ |  |
|  | 220/230V | 380/400V | 600/690V | 220/230V | 380/400V | 600/690V | Below 400V |  |
| FJ-B06 | 1.5 | 2.2 | 2.7 | 6 | 6 | 3 | 20 | 20 |
| FJ-B09 | 2.2 | 4 | 4 | 9 | 9 | 5 | 20 | 20 |
| FJ-B12 | 3 | 5.5 | 5.5 | 12 | 12 | 6 | 20 | 20 |
| FJ-B18 | 4 | 7.5 | 7.5 | 18 | 18 | 7 | 25 | 25 |
| FJ-B25 | 5.5 | 11 | 7.5 | 25 | 25 | 9 | 32 | 32 |
| FJ-B32 | 7.5 | 15 | 7.5 | 32 | 32 | 10 | 40 | 40 |
| FJ-B40 | 11 | 18.5 | 11 | 40 | 40 | 15 | 50 | 50 |
| FJ-B50 | 15 | 22 | 15 | 50 | 50 | 19 | 60 | 60 |
| FJ-B65 | 18.5 | 30 | 22 | 65 | 65 | 26 | 65 | 65 |
| FJ-B80 | 22 | 40 | 30 | 80 | 80 | 38 | 100 | 100 |
| FJ-B95 | 25 | 45 | 37 | 95 | 95 | 44 | 105 | 105 |

## ■ Auxiliary circuit ratings

- In accordance with the ratings of the IEC and GB standards (IEC60947-5-1 and GB14048.5)

| Type | Conventional free air thermal current (Rated thermal current) [A] | Making and breaking current (AC) [A] | Rated operational current [A] |  |  |  |  |  | Minimum operating voltage and current *1 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | AC |  |  | DC |  |  |  |
|  |  |  | Rated operating voltage [V] | AC-15 (Inductive load) | AC-12 <br> (Resistive <br> load) | Rated operating voltage [V] | DC-13 *2 (Inductive load) | DC-12 <br> (Resistive <br> load) |  |
| $\begin{aligned} & \text { FJ-B06 } \\ & \text { to } \\ & \text { FJ-B12 } \end{aligned}$ | 10 | 60 | 110 V | 6 | 10 | 24 V | 3 | 5 | DC24V, 10 mA |
|  |  | 30 | 220/230V | 3 | 8 | 48 V | 1.5 | 3 |  |
|  |  | 15 | 380/400V | 1.5 | 5 | 110 V | 0.55 | 2.5 |  |
|  |  | 12 | 500/600V | 1.2 | 5 | 220 V | 0.27 | 1 |  |
| $\begin{aligned} & \text { FJ-B18 } \\ & \text { to } \\ & \text { FJ-B95 } \end{aligned}$ | 10 | 60 | 110 V | 6 | 10 | 24 V | 3 | 5 | DC5V, 3mA |
|  |  | 30 | 220/230V | 3 | 8 | 48 V | 1.5 | 3 |  |
|  |  | 15 | 380/400V | 1.5 | 5 | 110 V | 0.55 | 2.5 |  |
|  |  | 12 | 500/600V | 1.2 | 5 | 220 V | 0.27 | 1 |  |

[^1]
## Operating coil characteristics

■ Operating coil characteristics

- AC-operated type

| Type |  |  | FJ-B06 | FJ-B09 | FJ-B12 | FJ-B18 | FJ-B25 | FJ-B32 | FJ-B40 | FJ-B50 | FJ-B65 | FJ-B80 | FJ-B95 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Pick-up voltage range (AC220/230V, 50Hz) |  | Making voltage [V] | 120-152 | 120-152 | 120-152 | 126-150 | 126-150 | 126-150 | 120-150 | 120-150 | 120-150 | 126-150 | 126-150 |
|  |  | Drop-out voltage [V] | 73-95 | 73-95 | 73-95 | 84-118 | 84-118 | 84-118 | 90-120 | 90-120 | 90-120 | 90-130 | 90-130 |
| Power consumption |  | Inrush [VA] | 22 | 22 | 22 | 90 | 90 | 90 | 120 | 120 | 120 | 180 | 180 |
|  |  | Sealed [VA] | 4.5 | 4.5 | 4.5 | 9 | 9 | 9 | 12.7 | 12.7 | 12.7 | 13.3 | 13.3 |
| Loss |  | Sealed [W] | 1.5 | 1.5 | 1.5 | 2.7 | 2.7 | 2.7 | 3.6 | 3.6 | 3.6 | 4.5 | 4.5 |
| Operating times | Coil ON $\rightarrow$ Contact ON [ms] |  | 9-20 | 9-20 | 9-20 | 9-20 | 9-20 | 9-20 | 10-17 | 10-17 | 10-17 | 10-18 | 10-18 |
|  | Coil OFF $\rightarrow$ Contact OFF [ms] |  | 5-15 | 5-15 | 5-15 | 4-20 | 4-20 | 4-20 | 6-13 | 6-13 | 6-13 | 8-18 | 8-18 |

- DC-operated type

| Type |  |  | FJ-B06/G | FJ-B09/G | FJ-B12/G | FJ-B18/G | FJ-B25/G | FJ-B32/G |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Pick-up voltage range (DC24V) |  | Making voltage [V] | 8-14 | 8-14 | 8-14 | 10-15 | 10-15 | 10-15 |
|  |  | Drop-out voltage [V] | 3-6 | 3-6 | 3-6 | 3-7 | 3-7 | 3-7 |
| Power consumption |  | Inrush [VA] | 2.4 | 2.4 | 2.4 | 7 | 7 | 7 |
|  |  | Sealed [VA] | 2.4 | 2.4 | 2.4 | 7 | 7 | 7 |
| Time constant |  | Sealed [W] | 20 | 20 | 20 | 50 | 50 | 50 |
| Operating times | Coil ON $\rightarrow$ Contact ON [ms] |  | 17-30 | 17-30 | 17-30 | 43-47 | 43-47 | 43-47 |
|  | Coil OFF $\rightarrow$ Contact OFF [ms] |  | 5-15 | 5-15 | 5-15 | 10-24 | 10-24 | 10-24 |

Performance

| Frame size |  |  | 06 | 09 | 12 | 18 | 25 | 32 | 40 | 50 | 65 | 80 | 95 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Type |  | AC-operated type | FJ-B06 | FJ-B09 | FJ-B12 | FJ-B18 | FJ-B25 | FJ-B32 | FJ-B40 | FJ-B50 | FJ-B65 | FJ-B80 | FJ-B95 |
|  |  | DC-operated type | FJ-B06/G | FJ-B09/G | FJ-B12/G | FJ-B18/G | FJ-B25/G | FJ-B32/G | - | - | - | - | - |
| Rated insulation voltage Ui [V] |  |  | 690 |  |  |  |  |  | 1000 |  |  |  |  |
| Rated impulse voltage Uimp[kV] |  |  | 6 |  |  |  |  |  | 8 |  |  |  |  |
| Main circuit | Making current [ A ] | 220/230V | 60 | 90 | 120 | 180 | 250 | 320 | 400 | 500 | 650 | 800 | 950 |
|  |  | 380/400V | 60 | 90 | 120 | 180 | 250 | 320 | 400 | 500 | 650 | 800 | 950 |
|  | Breaking current [A] | 220/230V | 48 | 72 | 96 | 144 | 200 | 256 | 320 | 400 | 520 | 640 | 760 |
|  |  | 380/400V | 48 | 72 | 96 | 144 | 200 | 256 | 320 | 400 | 520 | 640 | 760 |
| Operating cycles per hour AC-3 [times/hour] |  |  | 1200 | 1200 | 1200 | 1200 | 1200 | 1200 | 600 | 600 | 600 | 600 | 600 |

Contactors and Thermal Overload Relays

## General conditions of use

■ General conditions of use

| Ambient temperature ${ }^{* 1}$ | -5 to $+55^{\circ} \mathrm{C}$, with no sudden temperature changes resulting in condensation or icing (The average temperature <br> over a 24 -hour period must not exceed $35^{\circ} \mathrm{C}$.) ${ }^{\star 2}$ |
| :--- | :--- |
| Relative humidity | No more than $85 \% \mathrm{RH}$ at $40^{\circ} \mathrm{C}$ |
| Altitude | $2,000 \mathrm{~m}$ max. |
| Atmosphere | Dust, smoke, corrosive gases, flammable gases, water vapour or salt is rarely contained in the air. |
| Storage temperature | -40 to $+65^{\circ} \mathrm{C}$ |
| Vibration resistance | 10 to $55 \mathrm{~Hz} 15 \mathrm{~m} / \mathrm{s}^{2}$ |
| Shock resistance | $50 \mathrm{~m} / \mathrm{s}^{2}$ |
| Mounting | Mounting with screws or a standard guide rail of 35 mm |
| Mounting angle |  |

${ }^{* 1}$ Ambient temperature refers to the ambient temperature when the product is being used.
${ }^{* 2}$ The ambient temperature when the capacitor circuit is switched to the AC contactor is -5 to $+40^{\circ} \mathrm{C}$.

## Descriptions

| Compliant descriptions | GB14048, IEC 60947-4-1 |
| :--- | :--- |
| Certification | CCC (GB14048.4) |

## ■ List of wire descriptions

- Main circuit

| Type |  |  | $\begin{array}{\|ll\|} \hline \text { FJ-B06 } & \text { FJ-B12 } \\ \text { FJ-B09 } & \text { FJ-B18 } \\ \text { TK12B } & \text { TK18B } \end{array}$ | FJ-B25 FJ-B32 TK32B | $\begin{array}{ll} \hline \text { FJ-B40 } & \text { FJ-B65 } \\ \text { FJ-B50 } & \\ \text { TK65B } & \\ \hline \end{array}$ | FJ-B80 FJ-B95 TK95B |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Direct connection | Single-core wire / multi-strand wire [Note 1] [Note 4] | $\left(\mathrm{mm}^{2}\right)$ | $1 \mathrm{Setx}(0.75-2.5)$ 2Setsx(0.75-1.5) 2Setsx(1.5-2.5) | $\begin{array}{\|l\|} \hline 1 \text { Setx(0.75-6) } \\ 2 \operatorname{Sets} \times(1-4) \\ 2 \operatorname{Sets} \times(1.5-6) \end{array}$ | $\begin{array}{\|l\|} \hline 1 \text { Setx }(0.75-6) \\ 2 \text { Sets } \times(0.75-1.5) \\ 2 \text { Sets } \times(1.5-4) \\ 2 \text { Sets } \times(4-6) \\ \hline \end{array}$ | - |
|  | Mutti-strand flexible wire (with bushing) [Note 1] | $\left(\mathrm{mm}^{2}\right)$ | $\begin{array}{\|l\|l\|} 1 \text { Setx }(0.75-2.5) \\ 2 \text { Sets } \times(0.75-1.5) \\ 2 \text { Setsx } \times(1.5-2.5) \\ \hline \end{array}$ | $\begin{aligned} & 1 \text { Setx }(0.75-4) \\ & 2 \text { Setsx(1-4) } \end{aligned}$ | $\begin{aligned} & 1 \text { Setx }(0.75-4) \\ & 2 \text { Setsx(0.75-1.5) } \\ & 2 \text { Setsx(1.5-4) } \end{aligned}$ | - |
|  | Wire stripping dimensions | (mm) | 10 | 11 | 15 | - |
| Connection via crimp terminals | Multi-strand wire Multi-strand flexible wire | $\left(\mathrm{mm}^{2}\right)$ | 0.75-4 | 0.75-10 | 2-22 | 2-38 |
|  | Maximum width of crimp terminal [Note 2] | (mm) | 7.7 | 9.7 | 12.4 | 16.7 |
| Terminal screws size |  |  | M3.5 | M4 | M5 | M6 |
| Tightening tool [Note 3] |  |  | $\oplus 2 \ominus$ |  |  | $\oplus 3 \quad \ominus 1.2$ |
| Tightening torque |  | ( $\mathrm{N} \cdot \mathrm{m}$ ) | 0.8-1 | 1.2-1.5 | 2-2.5 | 4-5 |

## - Control circuit

| Type |  |  |  | FJ-B06 <br> FJ-B09 <br> FJ-B12 <br> TK12B <br> TK95B | FJ-B18 <br> FJ-B25 <br> FJ-B32 <br> TK18B | $\begin{aligned} & \text { FJ-B40 } \\ & \text { FJ-B50 } \\ & \text { FJ-B65 } \\ & \text { TK32B } \end{aligned}$ | $\begin{aligned} & \text { FJ-B80 } \\ & \text { FJ-B95 } \\ & \text { SKH4■B } \\ & \text { TK65B } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Direct connection | Single-core wire / multi-strand wire / multi-strand flexible wire (with bushing) [Note 1] [Note 4] |  | $\left(\mathrm{mm}^{2}\right)$ |  | $\begin{aligned} & 5-2.5) \\ & 75-1.5) \\ & 5-2.5) \end{aligned}$ |  |  |
|  | Wire stripping dimensions |  | (mm) | 10 |  |  |  |
| Connection via crimp terminals | Multi-strand wire Multi-strand flexible wire |  | $\left(\mathrm{mm}^{2}\right)$ | 0.75-2.5 |  |  |  |
|  | Maximum width of crimp terminal [Note 2] | Coil terminal | (mm) | 7.7 |  |  |  |
|  |  | Auxiliary terminal |  | 7.7 |  |  |  |
| Terminal screws size |  |  |  | M3.5 |  |  |  |
| Tightening tool [Note 3] |  |  |  | $\oplus 2 \ominus$ |  |  |  |
| Tightening torque |  |  | ( $\mathrm{N} \cdot \mathrm{m}$ ) | 0.8-1 |  |  |  |

[Note 7] After the wiring is completed, if the connected wires are bent due to wiring or other reasons, reconfirm whether the fastening torque is proper.


## Magnetic contactors

## Features

- The smallest one in the basic type series (6A, 9A, 12A rated products)
- 6A, 9A and 12A rated products are small sized AC contactors of $A C$ and DC coil products with the same outline dimensions.
- DC coil products are low-power-consumption products that can be driven directly by PLC. (FJ-B06/G to B12/G type DC24V coil)
- Energy-saving type with an energy efficiency level of 2. (6A, 9A, 12A, 40A to 95A rated products)


■ Ordering information (Types)

- Reversing magnetic contactor (FJ-B18RM Coil AC220/230V 50 Hz when the auxiliary contact is $1 \mathrm{NC} \times 2$ )

FJ-B12
(1) Type
(2) Built-in coil surge
(3) Coil voltage code
(4) Contact arrangement (auxiliary contact $1 \mathrm{NC} \times 2$ : 01 Auxiliary contact $1 \mathrm{NO} \times 2: 1$
10)
Blank: None Please refer to Type number nomenclature in P10
S: Buit-in
Please refer to Type number nomenclature in P10

N5
10

Types and ratings

- Standard-type (non-reversing)

| Frame | Max. motor capacity (kW) AC-3, IEC60947-4-1 |  |  | Operational current (A) |  |  | Operational current (A) AC-1 | Conventional free air thermal current (A) | Auxiliary contact arrangement | Type |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | AC operated | $\begin{aligned} & \text { DC } \\ & \text { operated } \end{aligned}$ |  |  |  |
|  | 200/240V | 380/440V | 600/690V |  |  | 200/240V |  |  |  | $380 / 440 \mathrm{~V}$ | 600/690V |
| 06 | 1.5 | 2.2 | 2.7 | 6 | 6 | 3 | 20 | 20 | 1NO or 1NC | FJ-B06 | FJ-B06/G |
| 09 | 2.2 | 4 | 4 | 9 | 9 | 5 | 20 | 20 | 1NO or 1NC | FJ-B09 | FJ-B09/G |
| 12 | 3 | 5.5 | 5.5 | 12 | 12 | 6 | 20 | 20 | 1NO or 1NC | FJ-B12 | FJ-B12/G |
| 18 | 4 | 7.5 | 7.5 | 18 | 18 | 7 | 25 | 25 | 1NO or 1NC | FJ-B18 | FJ-B18/G |
| 25 | 5.5 | 11 | 7.5 | 25 | 25 | 9 | 32 | 32 | 1NO or 1NC | FJ-B25 | FJ-B25/G |
| 32 | 7.5 | 15 | 7.5 | 32 | 32 | 10 | 40 | 40 | 1NO or 1NC | FJ-B32 | FJ-B32/G |
| 40 | 11 | 18.5 | 11 | 40 | 40 | 15 | 50 | 50 | 1NO1NC | FJ-B40 | - |
| 50 | 15 | 22 | 15 | 50 | 50 | 19 | 60 | 60 | 1NO1NC | FJ-B50 | - |
| 65 | 18.5 | 30 | 22 | 65 | 65 | 26 | 65 | 65 | 1NO1NC | FJ-B65 | - |
| 80 | 22 | 40 | 30 | 80 | 80 | 38 | 100 | 100 | 1NO1NC | FJ-B80 | - |
| 95 | 25 | 45 | 37 | 95 | 95 | 44 | 105 | 105 | 1NO1NC | FJ-B95 | - |

(Note 1) The rated values meet the standards IEC60947-4-1 and GB14048.4.

## - Reversing-type

| Frame | Max. motor capacity (kW) AC-3, IEC60947-4-1 |  |  | Operational current (A) |  |  | Operational current (A) AC-1 <br> Under 440V | Conventional free air thermal current (A) | Auxiliary contact arrangement *1 | Type |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | AC operated | DC operated |  |  |  |
|  | 200/240V | 380/440V | 600/690V |  |  | 200/240V |  |  |  | 380/440V | 600/690V |
| 06 | 1.5 | 2.2 | 2.7 | 6 | 6 | 3 | 20 | 20 | $\begin{aligned} & 1 \mathrm{NCx2} \\ & \text { or } \\ & 1 \mathrm{NO} \times 2 \\ & -\times 2 \end{aligned}$ | FJ-B06RM | FJ-B06RM/G |
| 09 | 2.2 | 4 | 4 | 9 | 9 | 5 | 20 | 20 |  | FJ-B09RM | FJ-B09RM/G |
| 12 | 3 | 5.5 | 5.5 | 12 | 12 | 6 | 20 | 20 |  | FJ-B12RM | FJ-B12RM/G |
| 18 | 4 | 7.5 | 7.5 | 18 | 18 | 7 | 25 | 25 |  | FJ-B18RM | FJ-B18RM/G |
| 25 | 5.5 | 11 | 7.5 | 25 | 25 | 9 | 32 | 32 |  | FJ-B25RM | FJ-B25RM/G |
| 32 | 7.5 | 15 | 7.5 | 32 | 32 | 10 | 40 | 40 |  | FJ-B32RM | FJ-B32RM/G |

[^2]
## Dimensions and wiring diagrams

- Magnetic Contactor (AC operated)
FJ-B06


| Auxiliary contact | Wiring diagrams |
| :---: | :---: |
| $\begin{array}{\|c\|} \hline 1 \mathrm{NO} \\ \text { (1a) } \end{array}$ |  |
| $\begin{gathered} \hline \text { 1NC } \\ (1 \mathrm{~b}) \end{gathered}$ |  |

Mass: 0.14 kg

*1 For front mounting aux. contact blocks mounted.
*2 For two side mounting aux. contact blocks mounted.
Mass: 0.33 kg
FJ-B25
FJ-B32


| Auxiliary contact | Wiring diagrams |
| :---: | :---: |
| $\begin{gathered} \hline \text { 1NO } \\ \text { (1a) } \end{gathered}$ | $\left.\left.\left.\right\|_{2 / T 1} ^{1 / L 1 / T 2}\right\|_{6 / T 3} ^{d / L 2}\right\|_{14} ^{d / L 3} \underbrace{13}$ |
| $\begin{array}{\|c} \hline 1 \mathrm{NC} \\ (1 \mathrm{~b}) \end{array}$ | $\left.\right\|_{2 / \mathrm{T} 14 / \mathrm{T} 2} ^{1 / \mathrm{L} 13 / \mathrm{T} 322}$ |
| Mounting dimension: mounting according to (1) <br> (1)... $35 \times 60$ <br> (2)... $34 \times(48 \sim) 52$ <br> Mount it using the 2 holes on the diagonal line. |  |

*1 For front mounting aux. contact blocks mounted.
*2 For two side mounting aux. contact blocks mounted.

*1 For front mounting aux. contact blocks mounted.

*1 For front mounting aux. contact blocks mounted.
*2 For two side mounting aux. contact blocks mounted.

## - Magnetic Contactor (DC operated)

FJ-B06/G
FJ-B09/G
FJ-B12/G

Mass: 0.17 kg

## FJ-B18/G


*1 For front mounting aux. contact blocks mounted
*2 For two side mounting aux. contact blocks mounted.
Mass: 0.57 kg
FJ-B25/G
FJ-B32/G

*1 For front mounting aux. contact blocks mounted.
*2 For two side mounting aux. contact blocks mounted.

## Reversing Magnetic contactors

## Features

- In accordance with the GB and IEC standards.
- Suitable for the forward and reverse running of the motor.
- Equipped with mechanical interlock for standard configuration.
- The auxiliary contact can be easily added by adding an auxiliary contact unit.

$\square$ Ordering information (Types)
- Reversing magnetic contactor (FJ-B18RM Coil AC220/230V 50 Hz when the auxiliary contact is $1 \mathrm{NC} \times 2$ )

FJ-B18RM
(1) Type

(2) Coil voltage code
(3) Contact arrangement (auxiliary contact $1 \mathrm{NC} \times 2$ : 01 Auxiliary contact $1 \mathrm{NO} \times 2$ : 10 ) Please refer to Type Description in P. 12

## $\square$ Types and ratings

## - Reversing AC contactor

| Frame | Max. motor capacity (kW) |  |  | Operational current (A) |  |  |  | Conventional free air thermal current (A) | Auxiliary contact arrangement | Type |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Three-phase squirrel-cage motor (AC-3) |  |  | Three-phase squirrel-cage motor (AC-3) |  |  | Resistive load(AC-1) |  |  |  |  |
|  | 200/240V | $380 / 440 \mathrm{~V}$ | 600/690V | 200/240V | 380/440V | 600/690V | Below 440V |  |  | AC-operated | DC-operated |
| 06 | 1.5 | 2.2 | 2.7 | 6 | 6 | 3 | 20 | 20 | $1 \mathrm{NC} \mathrm{\times 2}$ | FJ-B06RM | FJ-B06RM/G |
| 09 | 2.2 | 4 | 4 | 9 | 9 | 5 | 20 | 20 |  | FJ-B09RM | FJ-B09RM/G |
| 12 | 3 | 5.5 | 5.5 | 12 | 12 | 6 | 20 | 20 |  | FJ-B12RM | FJ-B12RM/G |
| 18 | 4 | 7.5 | 7.5 | 18 | 18 | 7 | 25 | 25 |  | FJ-B18RM | FJ-B18RM/G |
| 25 | 5.5 | 11 | 7.5 | 25 | 25 | 9 | 32 | 32 |  | FJ-B25RM | FJ-B25RM/G |
| 32 | 7.5 | 15 | 7.5 | 32 | 32 | 10 | 40 | 40 |  | FJ-B32RM | FJ-B32RM/G |

[^3]
## Dimensions and wiring diagrams

Reversing-type (AC operated)


## FJ-B18RM


*1 For front mounting aux. contact blocks mounted.
Mass: 0.7 kg

*1 For front mounting aux. contact blocks mounted.



Note: The interlock unit can be set separately.

## Dimensions and wiring diagrams

- Reversing AC contactors (DCoperated type)


Mass: 0.32 kg
FJ-B18RM/G

*1 represents the dimensions where the auxiliary contact unit is mounted on the top surface
Weight: 1.18kg



*1 represents the dimensions where the auxiliary contact unit is mounted on the top surface
Weight: 1.23 kg


Note: The interlock unit can be set separately.

## Thermal overload relays

## Features

- Provided with terminal covers and a scale cover for standard configuration
- Using highly reliable independent auxiliary contacts of 1NO1NC, where NO and NC contacts can use different voltages.
- Using manual and automatic switching in favour of resetting.
- Arranging the main terminal and auxiliary terminals in parallel to improve the efficiency of wiring operation.


TK12B


TK95B

## - Ordering information (type)

- Thermal overload relays TK12B-004
(1) Type
(2) Heater element rating


## ■ Heater element rating



Contactors and Thermal Overload Relays

## Ratings and operating characteristics

■ Auxiliary circuit ratings

- Ratings for GB and IEC standards

| Type | Conventional free air thermal current [A] (Rated continuous current) | Rated operational voltage [V] | Rated operational current [A] |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | AC |  | DC |  |
|  |  |  | AC-15 (Inductive load) |  | DC-13 (Inductive load) |  |
|  |  |  | NC contact | NC contact | NC contact | NC contact |
| TK12B | 5 | 24 | 3 (0.5) | 3 (0.5) | 1.1 (0.3) | 1.1 (0.3) |
|  |  | 100-120 | 2.5 (0.5) | 2.5 (0.5) | 0.28 | 0.28 |
|  |  | 200-240 | 2 (0.5) | 1.5 (0.5) | 0.14 | 0.14 |
|  |  | 380-440 | 1 (0.5) | 0.75 (0.5) | - |  |
|  |  | 500-600 | 0.6 (0.5) | 0.6 (0.5) | - |  |
| TK18B to TK95B | 5 | 24 | 3 (0.5) | 3 (0.5) | 1.1 (0.3) | 1.1 (0.3) |
|  |  | 100-120 | 2.5 (0.5) | 2.5 (0.5) | 0.28 | 0.28 |
|  |  | 200-240 | 2 (0.5) | 2 (0.5) | 0.14 | 0.14 |
|  |  | 380-440 | 1 (0.5) | 1 (0.5) | - |  |
|  |  | 500-600 | 0.6 (0.5) | 0.6 (0.5) | - |  |

## Operating characteristics

- Operation of the balanced circuit

| Descriptions | Operating limit Non-tripping | Tripping | Overloaded (hot start) |  |  | Locked rotor (cold start) |  |  | Ambient temperature |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{aligned} & \text { IEC 60947-4-1 } \\ & \text { GB14048.4-2003 } \end{aligned}$ | 105\%le (less than 2 hours) | 120\%le (less than 2 hours) | Tripping class:10A | 150\%le | less than 2 min. | Tripping class:10A | 720\%le | Below 2 -10s | $20^{\circ} \mathrm{C}$ |

## Operation of the unbalanced circuit

| Description name | Phase-loss protection | Non-tripping | Operation (warm boot) | Ambient temperature |
| :--- | :--- | :--- | :--- | :--- |
| IEC 60947-4-1 <br> GB14048.4-2003 | No phase-loss protection device | Three-phase: $105 \%$ le | $\left\{\begin{array}{l}\text { Two-phase: } 132 \% \text { le(less than } 2 \text { hours) } \\ \text { One-phase: } 0\end{array}\right.$ | $20^{\circ} \mathrm{C}$ |

(Note 1) le: setting current.
(Note 2) The description value represents that the ambient temperature compensates the thermal overload relay

## ■ Operating characteristics curves

- Tripping class10A
TK12B, TK18B, TK32B
- Tripping class10A

TK65B - TK95B

Cold start (Ambient temperature: $20^{\circ} \mathrm{C}$ )


Hot start (Ambient temperature: $20^{\circ} \mathrm{C}$ )


Contactors and Thermal Overload Relays
Dimensions and wiring diagrams

## $\square$ Thermal overload relays

## - Combination with contactors

## TK12B




Weight: 0.1 kg
Dimension A

- Manual reset state: 5 mm
- Automatic reset state: 2 mm


TK32B


| Combination <br> contactors <br> types | Dimensions |  |  |
| :--- | :---: | :---: | :---: |
|  | B | C | D |
| FJ-B25 <br> FJ-B32 | 81 | 55.5 | 68.5 |
| FJ-B25/G <br> FJ-B32/G | 108 | 81.5 | 94.5 |




Weight: 0.11 kg

Dimension A

- Manual reset state: 5 mm - Automatic reset state: 2 mm

TK65B



Weight: 0.25 kg
Dimension A

- Manual reset state: 5 mm
- Manual reset state: 5 mm

TK95B


Optional units

| Product name |  | Type | Descriptions | Used with |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Auxiliary contact units (Front mounting) | Bifurcated • compact | SZ1FA11 | Contact arrangement: 1NO1NC | $\begin{aligned} & \text { FJ-B06,B09,B12 } \\ & \text { FJ-B06/G,B09/G,B12/G } \end{aligned}$ |  |
|  | Single button compact | SZ1FA11H | Contact arrangement: 1NO1NC |  |  |
|  | Bifurcated | SZ1KA40 | Contact arrangement: 4NO |  |  |
|  |  | SZ1KA31 | Contact arrangement: 3NO1NC |  |  |
|  |  | SZ1KA22 | Contact arrangement: 2NO2NC |  |  |
|  |  | SZ1KA13 | Contact arrangement: 1NO3NC |  |  |
|  |  | SZ1KA04 | Contact arrangement: 4NC |  |  |
|  |  | SZ1KA20 | Contact arrangement: 2NO |  |  |
|  |  | SZ1KA11 | Contact arrangement: 1NO1NC |  |  |
|  |  | SZ1KA02 | Contact arrangement: 2NC |  |  |
| $3$ | Single | SZ1KA40H | Contact arrangement: 4NO |  |  |
|  | button | SZ1KA31H | Contact arrangement: 3NO1NC |  |  |
|  |  | SZ1KA22H | Contact arrangement: 2NO2NC |  |  |
|  |  | SZ1KA13H | Contact arrangement: 1NO3NC |  |  |
|  |  | SZ1KA04H | Contact arrangement: 4NC |  |  |
|  |  | SZ1KA20H | Contact arrangement: 2NO |  |  |
|  |  | SZ1KA11H | Contact arrangement: 1NO1NC |  |  |
|  |  | SZ1KA02H | Contact arrangement: 2NC |  |  |
|  | Bifurcated | SZ-A40-C | Contact arrangement: 4 NO | FJ-B18,B25,B3 | $40, \mathrm{~B} 50, \mathrm{~B} 65, \mathrm{~B} 80, \mathrm{~B} 95$ |
|  |  | SZ-A31-C | Contact arrangement: 3NO1NC | FJ-B18/G,B25/G, |  |
|  |  | SZ-A22-C | Contact arrangement: 2NO2NC |  |  |
|  |  | SZ-A20-C | Contact arrangement: 2NO |  |  |
|  |  | SZ-A11-C | Contact arrangement: 1NO1NC |  |  |
|  |  | SZ-A02-C | Contact arrangement: 2NC |  |  |
| Auxiliary contact unit (Side mounting) | Bifurcated | SZ-AS1-C | Contact arrangement: 1NO1NC |  |  |
| Mechanical interlock |  | SZ1KRM | Reversing-type assembly, mechanical interlock | $\begin{aligned} & \text { FJ-B06,B09,B12 } \\ & \text { FJ-B06/G,B09/G } \end{aligned}$ | $312 / \mathrm{G}$ |
|  |  | SZ-RM-C |  | FJ-B18,B25,B32 <br> FJ-B18/G,B25/G | $332 / \mathrm{G}$ |
| Power connection kit for reversing |  | SZ1KRW1W | Power connection kit (power side, load side) | $\begin{aligned} & \text { FJ-B06,B09,B12 } \\ & \text { FJ-B06/G,B09/G, } \end{aligned}$ | $312 / \mathrm{G}$ |
|  |  | SZ-RW21-C |  | FJ-B18, B18/G,B | 5/G,B32/G |
|  |  | SZ-RW23-C |  | FJ-B25,B32,B25/ | ,B32/G |
| Coil-surge suppression |  | SZ-Z1-C | Varistor: AC/DC24-48V | FJ-B18,B25,B32 | FJ-B18/G,B25/G,B32/G |
|  |  | SZ-Z2-C | Varistor: AC/DC100-240V |  |  |
|  |  | SZ-Z3-C | Varistor: AC380-440V |  | - |
|  |  | SZ-Z4-C | CR: AC/DC24-48V |  | FJ-B18/G,B25/G,B32/G |
|  |  | SZ-Z5-C | CR: AC/DC100-240V |  |  |
|  |  | SZ-Z31-C | Varistor: AC/DC24-48V | FJ-B40,B50,B65, | 880,B95 |
|  |  | SZ-Z32-C | Varistor: AC/DC100-240V |  |  |
|  |  | SZ-Z33-C | Varistor: AC380-440V |  |  |
|  |  | SZ-Z34-C | CR: AC/DC24-48V |  |  |
|  |  | SZ-Z35-C | CR: AC100-250V |  |  |

## Contactors and Thermal Overload Relays

## Auxiliary contact units

## Features

- An auxiliary contact can be added just by a single press.
- An auxiliary contact can be added to the front mounting unit without changing the mounting area. This is conducive to the miniaturization of the control panel.
- Using bifurcated contacts with high reliability of contact so that it can operate normally with minimum operating voltage and current (DC5V, 3mA) (SZ1FA11, SZ-A $\square$-C, SZ-AS1-C )


Ordering information (Types)

## - Auxiliary contact unit

## SZ-A22-C

(1) Type

## 1 Types, applicable types

| Product name | No. of contacts | Contact arrangement | Mounting method: | Type (1) | Applicable types | Note: |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Auxiliary contact unit (Bifurcated-contact, compact) | 2 | 1NO1NC | Front mounting | SZ1FA11 <br> SZ1FA11H | FJ-B06,B09,B12 <br> FJ-B06/G,B09/G,B12/G <br> SKH4AB, SKH4GB | The units for front mounting and side mounting should not be used simultaneously |
| Auxiliary contact unit (Single-contact, compact) | 2 | 1NO1NC |  |  |  |  |
| Auxiliary contact unit (Bifurcated contact) | 4 | 4NO | Front mounting | SZ1KA40 |  | simultaneously |
|  |  | 3NO1NC |  | SZ1KA31 |  |  |
|  |  | 2NO2NC |  | SZ1KA22 |  |  |
|  |  | 1NO3NC |  | SZ1KA13 |  |  |
|  |  | 4 NC |  | SZ1KA04 |  |  |
|  | 2 | 2NO |  | SZ1KA20 |  |  |
|  |  | 1NO1NC |  | SZ1KA11 |  |  |
|  |  | 2NC |  | SZ1KA02 |  |  |
| Auxiliary contact unit (Single-contact) | 4 | 4NO |  | SZ1KA40H |  |  |
|  |  | 3NO1NC |  | SZ1KA31H |  |  |
|  |  | 2NO2NC |  | SZ1KA22H |  |  |
|  |  | 1NO3NC |  | SZ1KA13H |  |  |
|  |  | 4NC |  | SZ1KA04H |  |  |
|  |  | 2NO |  | SZ1KA20H |  |  |
|  |  | 1NO1NC |  | SZ1KA11H |  |  |
|  |  | 2NC |  | SZ1KA02H |  |  |
| Auxiliary contact unit (Bifurcated contact) | 4 | 4NO | Front mounting | SZ-A40-C | FJ-B18,B25,B32,B40,B50, |  |
|  |  | 3NO1NC |  | SZ-A31-C | B65,B80,B95 |  |
|  |  | 2NO2NC |  | SZ-A22-C | FJ-B18/G,B25/G,B32/G |  |
|  | 2 | 2NO |  | SZ-A20-C SZ-A11-C SZ-A02-C |  |  |
|  |  | 1NO1NC |  |  |  |  |
|  |  | 2NC |  |  |  |  |
| Auxiliary contact unit (Bifurcated contact) | 2 | 1NO1NC | Side mounting | SZ-AS1-C |  |  |

Descriptions (IEC, GB Description standard)

| Type |  |  |  | SZ1FA11, SZ1KA $\square$ | SZ-A $\square$-C, SZ-AS1-C | SZ1FA11H, SZ1KA $\square$ H |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Auxiliary contact ratings | Rated insulation voltage Ui [V] |  |  | 690 | 690 | 690 |
|  | Rated impulse voltage Uimp [kV] |  |  | 6 | 6 | 6 |
|  | Conventional free air thermal current (Rated continuous current) [A] |  |  | 10 | 10 | 10 |
|  | Rated operatinal current le (A) | AC(AC-15) | 110 V | 3 | 6 | 6 |
|  |  |  | 220/230V | 3 | 3 | 3 |
|  |  |  | 380/400V | 1 | 1.5 | 1.5 |
|  |  |  | 500/600V | 0.5 | 1.2 | 1.2 |
|  |  | AC(AC-12) | 110 V | 6 | 10 | 10 |
|  |  |  | 220/230V | 6 | 8 | 10 |
|  |  |  | 380/400V | 6 | 5 | 10 |
|  |  |  | 500/600V | 3 | 5 | 5 |
|  |  | $\begin{aligned} & \hline \mathrm{DC} \\ & \text { (DC-13) } \\ & { }^{2} 2 \end{aligned}$ | 24 V | 2 | 3 | 4 |
|  |  |  | 48 V | 1 | 1.5 | 1 |
|  |  |  | 110 V | 0.3 | 0.55 | 0.5 |
|  |  |  | 220 V | 0.2 | 0.27 | 0.25 |
|  |  | $\begin{aligned} & \hline \text { DC } \\ & \text { (DC-12) } \end{aligned}$ | 24 V | 3 | 5 | 8 |
|  |  |  | 48 V | 2 | 3 | 3.5 |
|  |  |  | 110 V | 1.5 | 2.5 | 2.5 |
|  |  |  | 220 V | 0.5 | 1 | 0.8 |
|  | Minimum operating voltage, current *1 |  |  | DC5V,3mA | DC5V,3mA | DC24V, 10 mA |

[^4]
## Auxiliary contact units

$\square$ Notes for assembly of auxiliary contact units
(1) Auxiliary contact units cannot be mounted on the front and side of the same main element.
(2) Only one type of units or one front mounting unit can be mounted on each AC contactor.
(3) In the case that an interlock unit is mounted, the auxiliary contact unit (side mounting) can be mounted on only one side.

## ■ Notes for maintenance and spot inspection

(1) Auxiliary contact unit, Please store the product after it is packaged in a plastic bag, in case dust gets into it.
(2) You should not merely replace the contacts of the auxiliary contact unit. You need to replace all the contacts of the unit.

## ■ Mounting and dismounting methods

- Front mounting (SZ1FA $\square$, SZ1KA $\square$ )

During mounting, tilt and press the assembly device in the direction (1) into the main unit, and hang the hook 1 of the assembly device on the mounting slot of the main unit. Slide it in direction (2) and confirm whether the hook 2 is mounted on the main unit.
During dismounting, hold the hook 2 of the assembly device with your fingers and slide it in direction (3) until it is unlocked, and then dismount it.

## SZ1FA $\square$

SZ1KA $\square$




## - Front mounting (SZ-A $\square-\mathrm{C})$

## - Mounting steps

(1) Press the unit in direction (1) into the main element. Move the unit in direction (2) until the hook of the unit snaps into the mounting slot of the main element. (When the hook snaps into the slot, a "click" will be heard.)
(2) After the mounting is completed, push the movable part of the auxiliary contact unit from the front to confirm whether the movement is smooth or not.

## - Dismounting steps

(1) Lift the hook of the unit with your fingers and move the unit in direction (3).


- Side mounting (SZ-AS1-C)


## - Mounting steps

(1) Press the contact support part of the main element in direction (1) while inserting the movable protrusion of the unit into the dented portion of the movable part of the main element. Press the unit in direction (2) until the hook of the unit snaps into the mounting slot of the main element.
(2) After the mounting is completed, push the movable part of the auxiliary element or main contact unit from the front to confirm whether the movement is smooth or not.

## - Dismounting steps



Dismount after the upper and lower frames are dismounted.

Dimensions and wiring diagrams

- Auxiliary contact block (Front mounting)



## Auxiliary contact block (Front mounting)

## SZ-A40-C

SZ-A31-C
SZ-A22-C
SZ-A20-C
SZ-A11-C
SZ-A02-C


## - Auxiliary contact unit (side mounting)

## SZ-AS1-C



## Features

- The reversing magnetic contactor can be conveniently assembled by using the reversing connection kit combined with the mechanical interlock unit.
- Through a mechanical structure, two magnetic contactors are prevented from being switched on at the same time.


■ Ordering information

- Mechanical Interlock units

(1) Type
- Power connection kit for reversing

(2) Type

Types and combination products

- Mechanical interlock unit......connecting two magnetic contactors to mechanically lock them.

| Product name | Applicable products | Type |
| :--- | :--- | :--- |
| Mechanical interlock units | FJ-B06,B09,B12 FJ-B06/G,B09/G,B12/G | SZ1KRM |
|  | FJ-B18,B25,B32 FJ-B18/G,B25/G,B32/G | SZ-RM-C |

Power connection kit for reversing......for wiring between main circuit terminals

| Product name | Wire size | Type |  | Applicable products | Type |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Power connection kit for reversing | AWG14 (ø1.6) | - A power-side kit | - A load-side kit | $\begin{aligned} & \text { FJ-B06,B09,B12 } \\ & \text { FJ-B06/G,B09/G,B12/G } \end{aligned}$ | SZ1KRW1W |
|  |  |  | it | FJ-B18B,B18/G | SZ-RW21-C |
|  |  | - A power-side kit | Aload-side kit | FJ-B25,B32,B25/G,B32/G | SZ-RW23-C |

## - Dimensions

- Mechanical interlock unit


Power connection kit for reversing
SZ1KRW1W


## - SZ-RW21-C (For FJ-B18,B18/G)

Power side


Load side


| Applicable types | Wiring site | Wiring diagram | Wire descriptions | Harness colour |
| :--- | :--- | :--- | :--- | :--- |
| FJ-B18RM | main circuit |  | UL No.1015 AWG14 |  |
| FJ-B18RM/G | Power side | d.ठ. |  |  |
|  |  |  | (About $\phi 1.6)$ <br> Colour: black | Green |

Weight: 9g

| Applicable types | Wiring site | Wiring diagram | Wire descriptions | Harness colour |
| :---: | :---: | :---: | :---: | :---: |
| FJ-B18RM FJ-B18RM/G | Main circuit <br> Load side | 6.\% $0^{6}$ | UL No. 1015 AWG14 <br> (About \$1.6) <br> Colour: black | Green |

Weight: 8g

## - SZ-RW23-C (For FJ-B25,B32,B25/G,B32/G)

Power side


Load side


| Applicable types | Wiring site | Wiring diagram | Wire size | Harness color |
| :---: | :---: | :---: | :---: | :---: |
| FJ-B25RM,B32RM <br> FJ-B25RM/G,B32RM/G | Main circuit <br> Power side | ब!ढ! | UL No. 3271 AWG12 <br> (About \$2) <br> Colour: black | Orange |

Mass: 15g

| Applicable types | Wiring site | Wiring diagram | Wire size | Harness color |
| :--- | :--- | :--- | :--- | :---: |
| FJ-B25RM,B32RM | Main circuit <br> Load side | d.ठ. |  | UL No.3271 AWG12 <br> FJ-B25RM/G,B32RM/G |

Mass: 14g

## Mounting methods

## - Interlock unit SZ1KRM

(1) Connect the two AC contactors with two connection plates (1).
(2) Keep the protrusion (2) of the movable part of the interlock unit close to the right side.
(3) Insert it from just above and align it with the protrusion (3) of the movable part of the main element.
(4) After the mounting is completed, move the left and right protrusions to confirm that they can move smoothly.
(5) After the interlock unit is mounted, it cannot be dismounted. (The interlock unit has a structure that can hardly be dismounted after being mounted.)


## - Interlock unit SZ-RM-C

(1) Align the protrusion © 1 of the movable part of the interlock unit with the dented portion (2) of the movable part of the main element, and align the interlocked circular protrusion (3) with the dented portion (4) on a side of the main element. Snap the interlock in from both sides of the main element.
(2) Insert the guide element (5) of the coupling element into the guide rail (6) of the main element so that the hook (8) of the coupling element is stopped at the protrusion (7) of the interlock.
(3) After the mounting is completed, respectively push the support parts of the movable contacts of the left and right AC contactors from the front to confirm whether the movement is smooth or not.
(4) During dismounting, use a screwdriver to pry the hook 88 of the coupling element and pull out the coupling element.

## Power connection kit for reversing

Mount it on the main circuit terminal. A wire has a power side and a load side. Be sure not to mount them improperly.


Used on the power side


Used on the load side

## $\triangle$ Cautions for use

- When abrupt switching is needed, in order to prevent a short-circuit accident, a device such as a time delay relay can be used to carry out electrical interlock so that the time of the switching between the contacts of the two AC contactors is more than 15 ms .
- Electrical interlock should be provided between the control circuits on the forwarding and reversing sides.



## Contactors and Thermal Overload Relays

## Coil-surge suppression unit

## Features

- The surge voltage generated when the suppression coil is turned off prevents malfunction of the electronic circuit
- The mounting can be carried out easily just by connecting the connection terminals to the coil terminals.
(1) Built-in varistor......Cutting off the peak surge voltage.
(2) Built-in CR......Suppressing the abrupt rise in the surge voltage.


■ Ordering information

- Coil-surge suppression unit

SZ-Z35-C
(1) Type

## Types and ratings

| Product name | Surge absorption element | Specifications | Applicable type frame |  | Control coil applicable voltage range | Type <br> (1) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | AC-operated type | DC-operated type |  |  |
| Coil-surge absorption unit | varistor | Varistor voltage 100V | FJ-B18,B25 ,B32 | FJ-B18/G,B25/G,B32/G | AC/DC24-48V | SZ-Z1-C |
|  |  | Varistor voltage 470V |  |  | AC/DC100-250V | SZ-Z2-C |
|  |  | Varistor voltage 910V |  | - | AC380-440V | SZ-Z3-C |
|  | CR | $0.22 \mu \mathrm{~F}, 22 \Omega$ |  | FJ-B18/G,B25/G,B32/G | AC/DC24-48V | SZ-Z4-C |
|  |  | $0.1 \mu \mathrm{~F}, 220 \Omega$ |  |  | AC/DC100-250V | SZ-Z5-C |
|  | Varistor | Varistor voltage 100V | FJ-B40 -B95 | - | AC/DC24-48V | SZ-Z31-C |
|  |  | Varistor voltage 470V |  |  | AC/DC100-250V | SZ-Z32-C |
|  |  | Varistor voltage 910V |  |  | AC380-440V | SZ-Z33-C |
|  | CR | $0.47 \mu \mathrm{~F}, 100 \Omega$ |  |  | AC24-48V | SZ-Z34-C |
|  |  | $0.22 \mu \mathrm{~F}, 470 \Omega$ |  |  | AC100-250V | SZ-Z35-C |

Coil-surge suppression unit

| Type | Applicable | Coil-surge absorption property (AC200V coil) |
| :--- | :--- | :--- |
| No surge absorption <br> unit | The current will change abruptly when the coil is turned <br> off. And a very high surge voltage will be generated due <br> to the coil inductance and will cause interference to the <br> surrounding electronic equipment, and thereby result in <br> circuit malfunction or damage to the circuit. | FJ-B18 |
| Built-in varistor | When the surge voltage exceeds a certain range, the <br> current will flow to the varistor that is connected in <br> parallel with the coil and play the role of suppressing <br> the peak surge voltage. Used for AC and DC circuits. <br> Suppressing the surge voltage, i.e., the voltage of the <br> varistor. | FJ-B18+SZ-Z2-C |
|  | The CR circuit (capacitor and resistor series circuit) <br> that is connected in parallel with the coil reduces the <br> frequency of the surge voltage, and suppresses an <br> abrupt rise in the surge voltage (dv/dtproperty). Used <br> for AC and DC circuits. | FJ-B18+SZ-Z5-C |
| Built-in CR |  |  |

## Dimensions

- Coil-surge suppression unit



## Cautions for use

- For built-in CR types, there will be a leakage current of approximately 17 mA for SZ-Z35-C products with a rated voltage of 220 V AC applied, and 5 mA for SZ-Z34-C products with a rated voltage of 24 V AC applied.


## Auxiliary relays

## ■ Features

- Having passed the international certification and in accordance with the main descriptions of the GB and IEC standards
- Control coils are provided for AC and DC and have identical appearance.
- Compact size: $45 \times 48 \times 49 \mathrm{~mm}$ (width $\times$ height $\times$ depth)
- Bifurcated contacts are used to improve contact reliability; supporting small loads of DC5V and 3mA
- Large-capacity contact (single-contact) series


SKH4AB
$\square$ Ordering information (type)

## - Auxiliary relays



Types

| Control coil | Contact specification | Coil voltage code |  | Contact arrangement |  | Type |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| AC-operated type [A] | Bifurcated-contact (blank) | AC24V $50 \mathrm{~Hz} / 24-26 \mathrm{~V} 60 \mathrm{~Hz}$ <br> AC $100-110 \mathrm{~V} 50 \mathrm{~Hz} / 110-120 \mathrm{~V} 60 \mathrm{~Hz}$ AC220-240V $50 \mathrm{~Hz} / 240-260 \mathrm{~V} 60 \mathrm{~Hz}$ AC380-400V $50 \mathrm{~Hz} / 400-440 \mathrm{~V} 60 \mathrm{~Hz}$ | [E] <br> [H] <br> [P] <br> [4] | 4NO | [40] | SKH4AB- $\square 40$ |
|  |  |  |  | 3NO1NC | [31] | SKH4AB- $\square 31$ |
|  |  |  |  | 2NO2NC | [22] | SKH4AB- $\square 22$ |
|  | Single-contact [H] |  |  | 4NO | [40] | SKH4ABH- $\square 40$ |
|  |  |  |  | 3NO1NC | [31] | SKH4ABH- $\square 31$ |
|  |  |  |  | 2NO2NC | [22] | SKH4ABH- $\square 22$ |
| DC-operated type [G] | Bifurcated-contact (blank) | DC24V <br> DC48V <br> DC110V <br> DC220V | $\begin{aligned} & {[E]} \\ & {[F]} \\ & {[H]} \\ & {[M]} \end{aligned}$ | 4NO | [40] | SKH4GB- $\square 40$ |
|  |  |  |  | 3NO1NC | [31] | SKH4GB- $\square 31$ |
|  |  |  |  | 2NO2NC | [22] | SKH4GB- $\square 22$ |
|  | Single-contact [H] |  |  | 4NO | [40] | SKH4GBH-■40 |
|  |  |  |  | 3NO1NC | [31] | SKH4GBH- $\square 31$ |
|  |  |  |  | 2NO2NC | [22] | SKH4GBH-■22 |

[^5]Ratings (IEC60947-5-1, GB14048.5)

- Bifurcated-contact

| Type | Conventional thermal current [A] (rated making current) | Making and breaking current (AC) | Rated operating current [A] |  |  |  |  |  | Minimum operating voltage current |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Rated operating voltage [V] | AC-15 (Coil load) | AC-12 (Resistive load) | Rated operating voltage [V] | DC-13 (Coil load) | DC-12 (Resistive load) |  |
| SKH4AB SKH4GB | 10 | 30 | AC100-120 | 3 | 6 | DC24 | 2 | 3 | DC5V, 3mA |
|  |  | 30 | AC200-240 | 3 | 6 | DC48 | 1 | 2 |  |
|  |  | 10 | AC380-440 | 1 | 6 | DC110 | 0.3 | 1.5 |  |
|  |  | 5 | AC500-600 | 0.5 | 3 | DC220 | 0.2 | 0.5 |  |

(Note) Generally, when the atmosphere does not contain dust and corrosive gases, the failure rate is Level $10^{-7}$.
Ratings of additional auxiliary contacts are the same as shown in the above table.

## - Single-contact

| Type | Conventional thermal current [A] (rated making current) | Making and breaking current (AC) | Rated operating current [A] |  |  |  |  |  | Minimum operating voltage • current |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Rated operating voltage [V] | AC-15 (Coil load) | AC-12 (Resistive load) | Rated operating voltage [V] | DC-13 (Coil load) | DC-12 (Resistive load) |  |
| SKH4ABH SKH4GBH | 10 | 60 | AC100-120 | 6 | 10 | DC24 | 4 | 8 | DC24V, 10mA |
|  |  | 60 | AC200-240 | 3 | 10 | DC48 | 1 | 3.5 |  |
|  |  | 60 | AC380-440 | 1.5 | 10 | DC110 | 0.5 | 2.5 |  |
|  |  | 30 | AC500-600 | 1.2 | 5 | DC220 | 0.25 | 0.8 |  |

(Note) Generally, when the atmosphere does not contain dust and corrosive gases, the failure rate is Level $10^{-7}$.
Ratings of additional auxiliary contacts are the same as shown in the above table.

List of optional combination units

| Product name | Type | Descriptions | Used with |
| :---: | :---: | :---: | :---: |
| Auxiliary contact unit ${ }^{\text {Bifurcated-contact Compact }}$ | SZ1FA11 | Contact arrangement: 1NO1NC | SKH4 $\square$ B |
| (Top mounting) Single-contact Compact | SZ1FA11H | Contact arrangement: 1NO1NC | SKH4 $\square^{\text {BH }}$ |
| (Top mount ${ }^{\text {a }}$ (ifurcated-contact | SZ1KA40 | Contact arrangement: 4NO | SKH4■BH |
|  | SZ1KA31 | Contact arrangement: 3NO1NC |  |
|  | SZ1KA22 | Contact arrangement: 2NO2NC |  |
|  | SZ1KA13 | Contact arrangement: 1NO3NC |  |
|  | SZ1KA04 | Contact arrangement: 4NC |  |
|  | SZ1KA20 | Contact arrangement: 2NO |  |
|  | SZ1KA11 | Contact arrangement: 1NO1NC |  |
|  | SZ1KA02 | Contact arrangement: 2NC |  |
| Single-contact | SZ1KA40H | Contact arrangement: 4NO |  |
|  | SZ1KA31H | Contact arrangement: 3NO1NC |  |
|  | SZ1KA22H | Contact arrangement: 2NO2NC |  |
|  | SZ1KA13H | Contact arrangement: 1NO3NC |  |
|  | SZ1KA04H | Contact arrangement: 4NC |  |
|  | SZ1KA20H | Contact arrangement: 2NO |  |
|  | SZ1KA11H | Contact arrangement: 1NO1NC |  |
|  | SZ1KA02H | Contact arrangement: 2NC |  |
| Coil-surge absorption unit | SZ1KZ1 | Built-in varistor: AC24-48V | SKH4AB |
|  | SZ1KZ2 | Built-in varistor: AC48-125V | SKH4ABH |
|  | SZ1KZ3 | Built-in varistor: AC100-250V |  |

*1 DC-operated SKH4GB, SKH4GBH with built-in varistors.

## Dimensions, mm

SKH4 $\square$ B


Mass: $\begin{gathered}0.14 \mathrm{~kg}(\mathrm{SKHAAB}, \mathrm{SKH} 4 \mathrm{ABH}) \\ 0.17 \mathrm{~kg}(\mathrm{SKH} 4 \mathrm{~GB}, \mathrm{SKH} 4 \mathrm{GBH})\end{gathered}$

## \. Safety Considerations

- Operate (keep) in the environment specified in the operating instructions and manual. High temperature, high humidity, condensation, dust corrosive gases, oil, organic solvents, excessive vibration or shock might cause electric shock, fire, erratic operation or failure.
- For safe operation, before using the product read the instruction manual or user manual that comes with the product carefully or consult the Fuji sales representative from which you purchased the product.
- Products introduced in this catalog have not been designed or manufactured for such applications in a system or equipment that will affect human bodies or lives.
- Customers, who want to use the products introduced in this catalog for special systems or devices such as for atomic-energy control, aerospace use, medical use, passenger vehicle, and traffic control, are requested to consult with Fuji Electric FA.
- Customers are requested to prepare safety measures when they apply the products introduced in this catalog to such systems or facilities that will affect human lives or cause severe damage to property if the products become faulty.
- For safe operation, wiring should be conducted only by qualified engineers who have sufficient technical knowledge about electrical work or wiring.
- Follow the regulations of industrial wastes when the product is to be discarded.
- For further questions, please contact your Fuji sales representative or Fuji Electric FA.


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[^0]:    Note: Replace the $\square$ mark in the type number by the Ampere setting range code

[^1]:    ${ }^{* 1}$ The failure level is 10-7 for a normal environment without dust, dirt, or corrosive gas.
    ${ }^{* 2}$ Given the time constant $\mathrm{L} / \mathrm{R}=70 \mathrm{~ms}$

[^2]:    (Note 1) The rated values meet the standards IEC60947-4-1 and GB14048.4.
    *1 In the auxiliary contact arrangement, "1NC" indicates the number of contacts of 1 AC contactor, while " $\times 2$ " means the total values of 2 contactors. Please make orders according to the codes of the auxiliary contacts of each piece of equipment.
    *2 Auxiliary contact $1 \mathrm{NO} \times 2$ is available on request. However, these contactors are not electrically interlocked. Be sure to arrange electrical interlock circuit externally to avoid short-circuit accidents.

[^3]:    (Note 1) The ratings are in accordance with IEC60947-4-1 and GB14048.4.
    *1 In the auxiliary contact arrangement, "1NC" represents the number of contacts of one AC contactor, and " $\times 2$ " represents the total number of contacts of two $A C$ contactors. Please order the product according to the code of the auxiliary contact of each device.
    *2 Since the main element of the AC contactor with the auxiliary contactor of 1 NO has no electrical interlocking function, in order to prevent a short-circuit accident to occur due to being simultaneously powered on during use, it is necessary to provide electrical interlock in the external control circuit.

[^4]:    ${ }^{* 1}$ The failure level is $10^{-7}$ for a normal environment without dust, dirt, or corrosive gas
    *2 Time constant L/R=70ms

[^5]:    Note 1 Provided in [ ] is a code.

