

MOTOR CONTROL

Contactors and Thermal Overload Relays

FJ Series









The FJ Series is compact, safety, environmental friendly and the world's smallest magnetic contactors.

(applied motor capacity: 440 VAC, 2.2 to 45 kW)



Compact and space-saving of magnetic contactor and thermal overload relay



Compact DC operated Contactor

6 to 12 A frame products have been made much smaller and lighter by adopting a newly developed electromagnet.



FJ Series

Contactors and Thermal Overload Relays

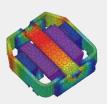
Highly efficient electromagnet has been developed by using a computer simulation with 3D magnetic field analysis so that AC and DC electromagnets have the same appearance. (FJ-B06, B09, and B12 types)

Developing DC electromagnet

- Developing compact and highly efficient electromagnet by using permanent magnet and making use of coil energy
- The DC electromagnet can be directly powered by 2.4 W through semiconductor output by minimizing the leaked magnetic flux, distributing
 optimized magnetic flux, and satisfying demand for both less loss and smaller size.



DC operated electromagnet (FJ-B06/G, B09/G, and B12/G types)



Analyzing electromagnet (distribution of magnetic flux density and magnetic flux flow)

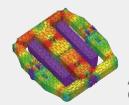
Developing AC electromagnet

- A compact electromagnet has been developed by optimizing the sectional area of each iron core part and excluding magnetic flux saturation and not having a wasteful shape
- The iron-core-fixing rivets are optimally arranged in order to remove the impact on magnetic flux route and the rivets can reduce eddy current loss.

This optimal design makes it possible to develop an energy saving electromagnet that has 4.5 VA of electromagnetic capacity.



AC operated electromagnet (FJ-B06, B09, and B12 types)

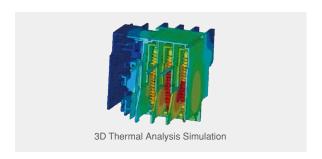


Analyzing electromagnet (distribution of magnetic flux density and magnetic flux flow)

Optimization was achieved through 3D thermal analysis and inversion mechanism simulation.

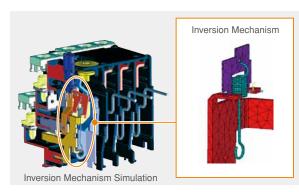
3D thermal analysis simulation

The thermal element is explored through 3D thermal imaging analysis. With the high efficiency heating and the stable bend of the bimetallic strips, the product can be further miniaturized.



New inversion mechanism

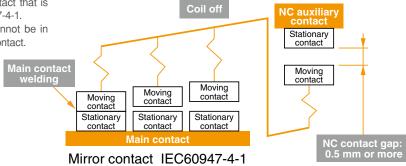
The reversing mechanisms can be miniaturized and their stable operation features can be achieved through the simulation experiments of reversing mechanisms.





Magnetic contactor equipped with mirror contact

Mirror contact conforms to the requirement for auxiliary contact that is intended to be included in the future amendment to IEC 60947-4-1. Mirror contact: Normally closed auxiliary contact, which cannot be in closed position simultaneously with the normally open main contact.



Standards

Standard models of the FJ Series are certified by CCC and have obtained a CE mark, and that is shown on the nameplate of the main unit.



Terminal cover for finger protection

The terminal cover satisfies the requirements of Machinery Directive EN60204-1 "Direct Contact Prevention" concerning mechanical safety.





- Compliant with RoHS directive (Restriction of Hazardous Substances in the EU)
 The materials used do not contain any of the six substances that are specified in the RoHS
 Directive or have less than the specified content percentages of those substances.
- China Energy Label
 The FJ Series of magnetic contactors is highly energy efficient and they have met the specified value defined by the Energy Efficiency Label Management Method. Especially, FJ-B06, B09, B12, B40, B50, B65, B80 and B95 types are energy saving with an energy efficiency class of 2.



Energy Efficiency Label

Frame	06	09	12	18	25	32	40	50	65	80	95
Sealed VA	4.5	4.5	4.5	9	9	9	12.7	12.7	12.7	13.4	13.4
Class	2	2	2	3	3	3	2	2	2	2	2

FJ Series

Contactors and Thermal Overload Relays



Options

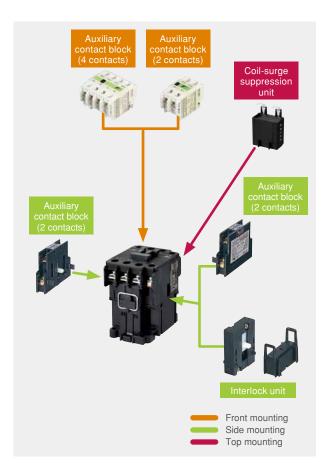
Options for FJ-B06 to B12 types

Product name / Type	Descriptions
Auxiliary contact block (front mounting) SZ1FA SZ1KA	Auxiliary contact block with 2-pole or 4-pole contacts adopting a bifurcated contact. Easy to mount on a magnetic contactor.
Mechanical interlock unit	The mechanical interlock unit is used to interlock two contactors for reversing. One size fits all contactors.
Power Connection Kit for Reversing SZ1KRW1W	Cable kit for reversible circuit between main circuit terminals for two magnetic contactors.



Options for FJ-B18 to B95 types

Product name / Type	Descriptions
Auxiliary contact block (front mounting)	Two and four auxiliary contact blocks adopting a bifurcated contact. Easy to mount on a magnetic contactor.
Auxiliary contact block	
(side mounting)	Auxiliary contact block with 2
44	(1NO1NC) contacts adopting
	a highly reliable auxiliary contact. Easy to mount on a
	magnetic contactor.
SZ-A□	_
Mechanical interlock unit	
	Two magnetic contactors are
A min f a fine f	mechanically interlocked. Reversible
70	and easy to assemble.
SZ-RM	
Coil-surge suppression unit	Duilt in average valtage
	Built-in surge voltage suppression elements
142	(varistor, CR) while the coil is turned off.
SZ-Z□	



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The products identified in this catalog shall be sold pursuant to the terms and conditions identified in the "Conditions of Sale" issued by Fuji Electric FA with each order confirmation.

Except to the extent otherwise provided for in the Conditions of Sale issued by Fuji Electric FA, Fuji Electric FA warrants that the Fuji Electric FA products identified in this catalog shall be free from significant defects in materials and workmanship provided the product has not been: 1) repaired or altered by others than Fuji Electric FA; 2) subjected to negligence, accident, misuse, or damage by circumstances beyond Fuji Electric FA's control; 3) improperly operated, maintained or stored; or 4) used in other than normal use or service. This warranty shall apply only to defects appearing within one (1) year from the date of shipment by Fuji Electric FA, and in such case, only if such defects are reported to Fuji Electric FA within thirty (30) days of discovery by purchaser. Such notice should be submitted in writing to Fuji Electric FA at 5-7, Nihonbashi Odemma-cho, Chuo-ku, Tokyo, Japan. The sole and exclusive remedy with respected to the above warranty whether such claim is based on warranty, contract, negligence, strict liability or any other theory, is limited to the repair or replacement of such product or, at Fuji Electric FA's option reimbursement by Fuji Electric FA of the purchase price paid to Fuji Electric FA for the particular product. Fuji Electric FA does not make any other representations or warranties, whether oral or in writing, expressed or implied, including but not limited to any warranty regarding merchantability or fitness for a particular purpose. Except as provided in the Conditions of Sale, no agent or representative of Fuji Electric FA is authorized to modify the terms of this warranty in writing or orally.

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Safety Considerations

- Operate (keep) in the environment specified in the operating instructions and manual. High temperature, high humidity, condensation, dust, corrosive gases, oil, organic solvents, excessive vibration or shock might cause electric shock, fire,
- · For safe operation, before using the product read the instruction manual or user manual that comes with the product carefully or consult the Fuji sales representative from which you purchased the product.
- · Products introduced in this catalog have not been designed or manufactured for such applications in a system or equipment that will affect human bodies or lives.
- · Customers, who want to use the products introduced in this catalog for special systems or devices such as for atomic-energy control, aerospace use, medical use, passenger vehicle, and traffic control, are requested to consult with Fuji Electric FA.
- Customers are requested to prepare safety measures when they apply the products introduced in this catalog to such systems or facilities that will affect human lives or cause severe damage to property if the products become faulty.
- · For safe operation, wiring should be conducted only by qualified engineers who have sufficient technical knowledge about electrical work or wiring.
- Follow the regulations of industrial wastes when the product is to be discarded.
- For further questions, please contact your Fuji sales representative or Fuji Electric FA.

FJ Series Contactors and Thermal Overload Relays

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List of Products

Magnetic contactors

Series			FJ Series			
Frame			06	09	12	
Appearance						
Туре		AC operated type	FJ-B06	FJ-B09	FJ-B12	
		DC operated type	FJ-B06/G	FJ-B09/G	FJ-B12/G	
Max. motor capacity	y (kW)	200/240V	1.5kW	2.2kW	3kW	
AC-3, IEC60947-4-	1	380/440V	2.2kW	4kW	5.5kW	
		600/690V	2.7kW	4kW	5.5kW	
Operational current	: (A)	200/240V	6A	9A	12A	
		380/440V	6A	9A	12A	
		600/690V	3A	5A	6A	
Conventional free a	ir thermal current (rated thermal curre	ent) Ith (A)	20A	20A	20A	
Auxiliary contact ar	rangement		1NO or 1NC	1NO or 1NC	1NO or 1NC	
Dimensions		AC operated type	45 × 48 × 49			
$W \times H \times D (mm)$		DC operated type				
Optional unit	Auxiliary contact block	Front mounting	SZ1FA11 or SZ	′1FA11H, SZ1KA□	,SZ1KA□H	
•	•	Side mounting	_			
	Coil surge suppression unit *1		_			
Standards			(E @) IEC		

Note: *1. Attach "S" behind the built-in order model of coil surge suppression unit.

● Thermal overload relays

Туре	TK12B-□
Appearance	
Protection function	Overload
Tripping class	10A
Ampere setting range (A) / code	0.1-0.15 [P10] 1.7-2.6 [1P7]
	0.13-0.2 [P13] 2.2-3.4 [2P2]
	0.18-0.27 [P18] 2.8-4.2 [2P8]
	0.24-0.36 [P24] 4-6 [004]
	0.34-0.52 [P34] 5-7.5 [005]
	0.48-0.72 [P48] 6-9 [006]
	0.64-0.96 [P64] 7-10.5 [007]
	0.8-1.2 [P80] 9-13 [009]
	0.95-1.45 [P95]
	1.4-2.1 [1P4]
Applicable contactors	FJ-B06, B09, B12
Dimensions $W \times H \times D$ (mm)	45 × 49.5 × 50

Note: Replace the $\hfill\square$ mark in the type number by the Ampere setting range code.

18	25	32	40	50	65	80	95
			1	H.	H.	ALL MAN TO SERVICE AND THE SER	Manufacture of the second of t
FJ-B18	FJ-B25	FJ-B32	FJ-B40	FJ-B50	FJ-B65	FJ-B80	FJ-B95
FJ-B18/G	FJ-B25/G	FJ-B32/G	-	-	_	_	-
4kW	5.5kW	7.5kW	11kW	15kW	18.5kW	22kW	25kW
7.5kW	11kW	15kW	18.5kW	22kW	30kW	40kW	45kW
7.5kW	7.5kW	7.5kW	11kW	15kW	22kW	30kW	37kW
18A	25A	32A	40A	50A	65A	80A	95A
18A	25A	32A	40A	50A	65A	80A	95A
7A	9A	10A	15A	19A	26A	38A	44A
25A	32A	40A	50A	60A	65A	100A	105A
1NO or 1NC	1NO or 1NC	1NO or 1NC	1NO1NC	1NO1NC	1NO1NC	1NO1NC	1NO1NC
43 × 81 × 80	53 × 81 × 81		63.5 × 90 × 96	63.5 × 90 × 96	63.5 × 90 × 96	76.5 × 110 × 111	76.5 × 110 × 111
43 × 81 × 107	53 × 81 × 108		_	_	_	_	_
SZ-A□ (2pole or 4pole)	•		•	•	•	•	•
SZ-AS1							
SZ-Z1 to Z9			SZ-Z31 to Z35				







TK18B- □		TK32B-□		TK65B-□	TK95B-□
(X)					
Overload		Overload		Overload	Overload
10A		10A		10A	10A
0.1-0.15 [P10]	1.7-2.6 [1P7]	0.1-0.15 [P10]	1.7-2.6 [1P7]	4-6 [004]	7-11 [007]
0.13-0.2 [P13]	2.2-3.4 [2P2]	0.13-0.2 [P13]	2.2-3.4 [2P2]	5-8 [005]	9-13 [009]
0.18-0.27 [P18]	2.8-4.2 [2P8]	0.18-0.27 [P18]	2.8-4.2 [2P8]	6-9 [006]	12-18 [012]
0.24-0.36 [P24]	4-6 [004]	0.24-0.36 [P24]	4-6 [004]	7-11 [007]	18-26 [018]
0.34-0.52 [P34]	5-7.5 [005]	0.34-0.52 [P34]	5-7.5 [005]	9-13 [009]	24-36 [024]
0.48-0.72 [P48]	6-9 [006]	0.48-0.72 [P48]	6-9 [006]	12-18 [012]	28-40 [028]
0.64-0.96 [P64]	7-10.5 [007]	0.64-0.96 [P64]	7-10.5 [007]	18-26 [018]	34-50 [034]
0.8-1.2 [P80]	9-13 [009]	0.8-1.2 [P80]	9-13 [009]	24-36 [024]	45-65 [045]
0.95-1.45 [P95]	13-18 [013]	0.95-1.45 [P95]	12-18 [012]	32-42 [032]	48-68 [048]
1.4-2.1 [1P4]		1.4-2.1 [1P4]	16-22 [016]	40-50 [040]	64-80 [064]
			20-26 [020]	44-54 [044]	68-86 [068]
			26-32 [026]	53-65 [053]	86-96 [086]
FJ-B18		FJ-B25, B32		FJ-B40, B50, B65	FJ-B80, B95
45 × 48.5 × 61		53 × 50.5 × 61		54 × 78.5 × 97	68 × 89.5 × 102.5

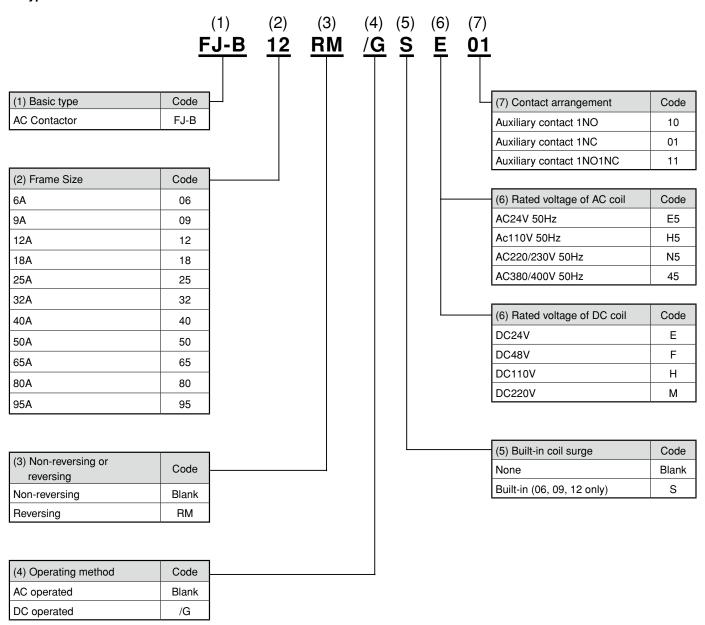


Type number nomenclature

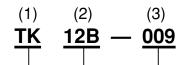
■ List of Products

Туре		Frame Size											
			06	09	12	18	25	32	40	50	65	80	95
Standard type	AC Operated	FJ-B□	0	0	0	0	0	0	0	0	0	0	0
contactors	DC Operated	FJ-B□/G	0	0	0	0	0	0	_	_	_	_	_
Reversing	AC Operated	FJ-B□RM	0	0	0	0	0	0	_	_	_	_	_
contactors	DC Operated	FJ-B□RM/G	0	0	0	0	0	0	_	_	_	_	_

■ Type number nomenclature



Thermal overload relays



(1) Basic type	Code
Thermal overload relays	TK

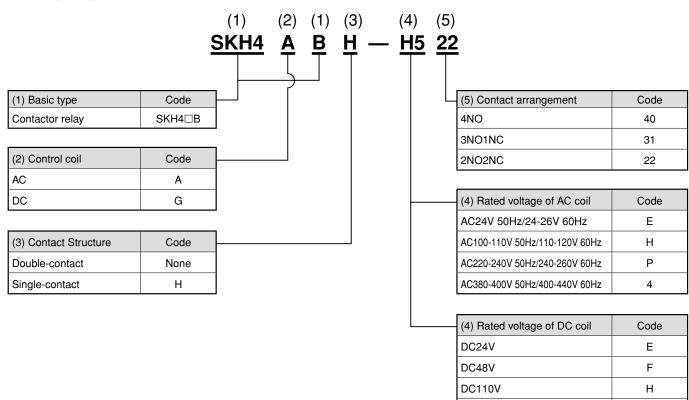
(2) Setting current (A)	Applicable contactors	Code
0.1 - 13	FJ-B06, B09, B12	12B
0.1 - 18	FJ-B18	18B
0.1 - 32	FJ-B25, B32	32B
4 - 65	FJ-B40, B50, B65	65B
7 - 96	FJ-B80, B95	95B

(Note) Depending on different types, production may not be able to proceed. Please refer to P.21.

(3) Setting range (A)	Code
0.1-0.15	P10
0.13-0.2	P13
0.18-0.27	P18
0.24-0.36	P24
0.34-0.52	P34
0.48-0.72	P48
0.64-0.96	P64
0.8-1.2	P80
0.95-1.45	P95
1.4-2.1	1P4
1.7-2.6	1P7
2.2-3.4	2P2
2.8-4.2	2P8
4-6	004
5-7.5	005
6-9	006
7-10.5	007
9-13	009

(3) Setting range (A) Code 12-18 012 13-18 013 16-22 016 18-26 018 20-26 020 24-36 024 26-32 026 28-40 028 32-42 032 34-50 034 40-50 040 44-54 044 45-65 045 48-68 048 53-65 053 64-80 064		
13-18 013 16-22 016 18-26 018 20-26 020 24-36 024 26-32 026 28-40 028 32-42 032 34-50 034 40-50 040 44-54 044 45-65 045 48-68 048 53-65 053	(3) Setting range (A)	Code
16-22 016 18-26 018 20-26 020 24-36 024 26-32 026 28-40 028 32-42 032 34-50 040 44-54 044 45-65 045 48-68 048 53-65 053	12-18	012
18-26 018 20-26 020 24-36 024 26-32 026 28-40 028 32-42 032 34-50 034 40-50 040 44-54 044 45-65 045 48-68 048 53-65 053	13-18	013
20-26 020 24-36 024 26-32 026 28-40 028 32-42 032 34-50 040 44-54 044 45-65 045 48-68 048 53-65 053	16-22	016
24-36 024 26-32 026 28-40 028 32-42 032 34-50 034 40-50 040 44-54 044 45-65 045 48-68 048 53-65 053	18-26	018
26-32 026 28-40 028 32-42 032 34-50 034 40-50 040 44-54 044 45-65 045 48-68 048 53-65 053	20-26	020
28-40 028 32-42 032 34-50 034 40-50 040 44-54 044 45-65 045 48-68 048 53-65 053	24-36	024
32-42 032 34-50 034 40-50 040 44-54 044 45-65 045 48-68 048 53-65 053	26-32	026
34-50 034 40-50 040 44-54 044 45-65 045 48-68 048 53-65 053	28-40	028
40-50 040 44-54 044 45-65 045 48-68 048 53-65 053	32-42	032
44-54 044 45-65 045 48-68 048 53-65 053	34-50	034
45-65 045 48-68 048 53-65 053	40-50	040
48-68 048 53-65 053	44-54	044
53-65 053	45-65	045
	48-68	048
64.80	53-65	053
04-00	64-80	064
68-86 068	68-86	068
86-96 086	86-96	086

Auxiliary relays



М

11

DC220V



Ratings

■ Main circuit ratings

• In accordance with the ratings of the IEC and GB standards (IEC60947-4-1 and GB14048.4)

Applicable	Max. motor ca	pacity [kW]		Operational cu	rrent le[A]			Conventional free
		quirrel-cage mo	otor (AC-3)	Three-phase s	quirrel-cage mo	Resistive load (AC-1)	air thermal current (Rated thermal	
Туре	220/230V	380/400V	600/690V	220/230V	380/400V	Below 400V	current) [A]	
FJ-B06	1.5	2.2	2.7	6	6	3	20	20
FJ-B09	2.2	4	4	9	9	5	20	20
FJ-B12	3	5.5	5.5	12	12	6	20	20
FJ-B18	4	7.5	7.5	18	18	7	25	25
FJ-B25	5.5	11	7.5	25	25	9	32	32
FJ-B32	7.5	15	7.5	32	32	10	40	40
FJ-B40	11	18.5	11	40	40	15	50	50
FJ-B50	15	22	15	50	50	19	60	60
FJ-B65	18.5	30	22	65	65	26	65	65
FJ-B80	22	40	30	80	80	38	100	100
FJ-B95	25	45	37	95	95	44	105	105

■ Auxiliary circuit ratings

● In accordance with the ratings of the IEC and GB standards (IEC60947-5-1 and GB14048.5)

			Rated operation	onal current [A	\]				Minimum	
	Conventional free air thermal current	Making and breaking	AC			DC	DC			
Туре	(Rated thermal current) [A]	current (AC) [A]	Rated operating voltage [V]	AC-15 (Inductive load)	AC-12 (Resistive load)	Rated operating voltage [V]	DC-13 *2 (Inductive load)	DC-12 (Resistive load)	operating voltage and current *1	
	10	60	110V	6	10	24V	3	5	DC24V, 10mA	
FJ-B06		30	220/230V	3	8	48V	1.5	3		
to FJ-B12		15	380/400V	1.5	5	110V	0.55	2.5		
. 0 5 . 2		12	500/600V	1.2	5	220V	0.27	1		
	10	60	110V	6	10	24V	3	5	DC5V, 3mA	
FJ-B18		30	220/230V	3	8	48V	1.5	3		
to FJ-B95		15	380/400V	1.5	5	110V	0.55	2.5		
. 0 500		12	500/600V	1.2	5	220V	0.27	1		

 $^{^{\}star 1}$ The failure level is 10-7 for a normal environment without dust, dirt, or corrosive gas.

 $^{^{*2}}$ Given the time constant L/R = 70ms



Operating coil characteristics

■ Operating coil characteristics

AC-operated type

Type			FJ-B06	FJ-B09	FJ-B12	FJ-B18	FJ-B25	FJ-B32	FJ-B40	FJ-B50	FJ-B65	FJ-B80	FJ-B95
Pick-up volt	age range	Making voltage [V]	120-152	120-152	120-152	126-150	126-150	126-150	120-150	120-150	120-150	126-150	126-150
(AC220/230V, 50Hz)		Drop-out voltage [V]	73-95	73-95	73-95	84-118	84-118	84-118	90-120	90-120	90-120	90-130	90-130
Power consumption		Inrush [VA]	22	22	22	90	90	90	120	120	120	180	180
		Sealed [VA]	4.5	4.5	4.5	9	9	9	12.7	12.7	12.7	13.3	13.3
Loss		Sealed [W]	1.5	1.5	1.5	2.7	2.7	2.7	3.6	3.6	3.6	4.5	4.5
Operating	Coil ON → Co	ontact ON [ms]	9-20	9-20	9-20	9-20	9-20	9-20	10-17	10-17	10-17	10-18	10-18
times	Coil OFF → C	ontact OFF [ms]	5-15	5-15	5-15	4-20	4-20	4-20	6-13	6-13	6-13	8-18	8-18

DC-operated type

Туре			FJ-B06/G	FJ-B09/G	FJ-B12/G	FJ-B18/G	FJ-B25/G	FJ-B32/G
Pick-up volt	age range	Making voltage [V]	8-14	8-14	8-14	10-15	10-15	10-15
(DC24V)		Drop-out voltage [V]	3-6	3-6	3-6	3-7	3-7	3-7
Power cons	umption	Inrush [VA]	2.4	2.4	2.4	7	7	7
		Sealed [VA]	2.4	2.4	2.4	7	7	7
Time const	ant Sealed [W]		20	20	20	50	50	50
Operating	Coil ON → Co	ntact ON [ms]	17-30	17-30	17-30	43-47	43-47	43-47
times	Coil OFF → C	ontact OFF [ms]	5-15	5-15	5-15	10-24	10-24	10-24

■ Performance

Frame si	ize		06	09	12	18	25	32	40	50	65	80	95
Туре		AC-operated type	FJ-B06	FJ-B09	FJ-B12	FJ-B18	FJ-B25	FJ-B32	FJ-B40	FJ-B50	FJ-B65	FJ-B80	FJ-B95
		DC-operated type	FJ-B06/G	FJ-B09/G	FJ-B12/G	FJ-B18/G	FJ-B25/G	FJ-B32/G	_	_	_	_	_
Rated in	sulation voltage	e Ui [V]	690						1000				
Rated impulse voltage Uimp[kV]			6						8				
Main	Making	220/230V	60	90	120	180	250	320	400	500	650	800	950
circuit	current [A]	380/400V	60	90	120	180	250	320	400	500	650	800	950
	Breaking	220/230V	48	72	96	144	200	256	320	400	520	640	760
	current [A]	380/400V	48	72	96	144	200	256	320	400	520	640	760
Operating of	cycles per hour AC-3	3 [times/hour]	1200	1200	1200	1200	1200	1200	600	600	600	600	600



General conditions of use

■ General conditions of use

Ambient temperature *1	-5 to +55 °C, with no sudden temperature changes resulting in condensation or icing (The average temperature over a 24-hour period must not exceed 35°C.) *2
Relative humidity	No more than 85%RH at 40 °C
Altitude	2,000m max.
Atmosphere	Dust, smoke, corrosive gases, flammable gases, water vapour or salt is rarely contained in the air.
Storage temperature	-40 to +65 °C
Vibration resistance	10 to 55Hz 15m/s ²
Shock resistance	50m/s ²
Mounting	Mounting with screws or a standard guide rail of 35mm
Mounting angle	25 30.

^{*1} Ambient temperature refers to the ambient temperature when the product is being used.

■ Descriptions

Compliant descriptions	GB14048, IEC 60947-4-1
Certification	CCC (GB14048.4)

■ List of wire descriptions

Main circuit

Туре			FJ-B06 FJ-B12 FJ-B09 FJ-B18 TK12B TK18B	FJ-B25 FJ-B32 TK32B	FJ-B40 FJ-B65 FJ-B50 TK65B	FJ-B80 FJ-B95 TK95B	[Note1]
Direct connection	Single-core wire / multi-strand wire [Note 1] [Note 4]	(mm²)	1Setx(0.75 -2.5) 2Setsx(0.75 -1.5) 2Setsx(1.5 -2.5)	1 Setx(0.75-6) 2 Setsx(1-4) 2 Setsx(1.5-6)	1 Setx(0.75-6) 2 Setsx(0.75-1.5) 2 Setsx(1.5-4) 2 Setsx(4-6)	_	
	Multi-strand flexible wire (with bushing) [Note 1]	(mm²)	1 Setx(0.75-2.5) 2 Setsx(0.75-1.5) 2 Setsx(1.5-2.5)	1 Setx(0.75-4) 2 Setsx(1-4)	1 Set×(0.75-4) 2 Sets×(0.75-1.5) 2 Sets×(1.5-4)	_	[NoteO]
	Wire stripping dimensions	(mm)	10	11	15	_	[Note2]
Connection via crimp terminals	Multi-strand wire Multi-strand flexible wire	(mm²)	0.75-4	0.75-10	2-22	2-38	[Note 3]
	Maximum width of crimp terminal [Note 2]	(mm)	7.7	9.7	12.4	16.7	[Note 4]
Terminal	Terminal screws size		M3.5	M4	M5	M6	[Note 5]
Tightenir	ng tool [Note 3]		⊕2 ⊖			⊕3 ⊖1.2	[Note 6]
Tightenir	ng torque	(N·m)	0.8-1	1.2-1.5	2-2.5	4-5	

Control circuit

Туре				FJ-B06 FJ-B09 FJ-B12 TK12B TK95B	FJ-B18 FJ-B25 FJ-B32 TK18B	FJ-B40 FJ-B50 FJ-B65 TK32B	FJ-B80 FJ-B95 SKH4□B TK65B				
Direct connection	Single-core wire / multi- multi-strand flexible wir [Note 1] [Note 4]		(mm²)	1 Set×(0. 2 Sets×(0. 2 Sets×(1.).75-1.5)						
	Wire stripping din	nensions	(mm)	10							
Connection via crimp	Multi-strand wire Multi-strand flexib	ole wire	(mm²)	0.75-2.5							
terminals	Maximum width of	Coil terminal	(mm)	7.7							
	crimp terminal [Note 2]	Auxiliary terminal		7.7							
Terminal	screws size			M3.5							
Tightenir	ng tool [Note 3]			⊕2 ⊖							
Tightenir	ng torque		(N·m)	0.8-1		0.8-1					

shall not be used. If a multi-strand flexible wire is used, before being used, it should be crimped into a bushing (a metal ferrule). Before an insulating protective bushing is used, refer to the parameters provided by the insulating protective bushing manufacturer for

the wire stripping dimensions. If the multi-strand wire is 0.75~6mm²: the number of strands shall be less than 7. Multi-strand flexible wire: The wire with the strands more than that of the above-mentioned wire.

The multi-strand flexible wire without a bushing

Use the crimp terminals of the width less than the maximum crimp terminal width. Refer to Figure 1 For the maximum width of the circular crimp terminal.

⊕2: H2 cross screwdriver [Note 3]

[Note 7]

 \odot : I-1×5.5×L B flat screwdriver

[Note 4] If two single-core wires are used for wiring, the two single-core wires should be of same descriptions.

> Each terminal can be connected to 2 crimp terminals. (Please refer to Figure 2)

Before use, screw up all terminal screws that are not used for wiring.

After the wiring is completed, if the connected wires are bent due to wiring or other reasons, reconfirm whether the fastening torque is proper.



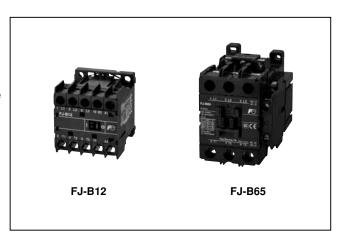
 $^{^{\}star2}$ The ambient temperature when the capacitor circuit is switched to the AC contactor is -5 to +40 °C.



Magnetic contactors

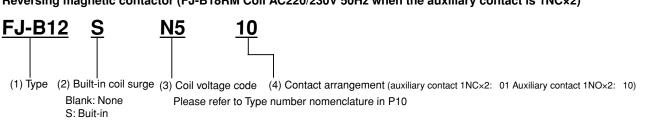
■ Features

- The smallest one in the basic type series (6A, 9A, 12A rated products)
- 6A, 9A and 12A rated products are small sized AC contactors of AC and DC coil products with the same outline dimensions.
- DC coil products are low-power-consumption products that can be driven directly by PLC. (FJ-B06/G to B12/G type DC24V coil)
- Energy-saving type with an energy efficiency level of 2. (6A, 9A, 12A, 40A to 95A rated products)



■ Ordering information (Types)

Reversing magnetic contactor (FJ-B18RM Coil AC220/230V 50Hz when the auxiliary contact is 1NCx2)



■ Types and ratings

Standard-type (non-reversing)

Frame	Max. moto	Max. motor capacity (kW)			al current (A)	Operational	Conventional	Auxiliary	Туре	
	AC-3, IEC	60947-4-1					current (A) AC-1	free air thermal current (A)	contact arrangement	AC operated	DC operated
	200/240V	380/440V	600/690V	200/240V	380/440V	600/690V	Under 440V			ļ ·	
06	1.5	2.2	2.7	6	6	3	20	20	1NO or 1NC	FJ-B06	FJ-B06/G
09	2.2	4	4	9	9	5	20	20	1NO or 1NC	FJ-B09	FJ-B09/G
12	3	5.5	5.5	12	12	6	20	20	1NO or 1NC	FJ-B12	FJ-B12/G
18	4	7.5	7.5	18	18	7	25	25	1NO or 1NC	FJ-B18	FJ-B18/G
25	5.5	11	7.5	25	25	9	32	32	1NO or 1NC	FJ-B25	FJ-B25/G
32	7.5	15	7.5	32	32	10	40	40	1NO or 1NC	FJ-B32	FJ-B32/G
40	11	18.5	11	40	40	15	50	50	1NO1NC	FJ-B40	_
50	15	22	15	50	50	19	60	60	1NO1NC	FJ-B50	_
65	18.5	30	22	65	65	26	65	65	1NO1NC	FJ-B65	_
80	22	40	30	80	80	38	100	100	1NO1NC	FJ-B80	_
95	25	45	37	95	95	44	105	105	1NO1NC	FJ-B95	_

(Note 1) The rated values meet the standards IEC60947-4-1 and GB14048.4.

Reversing-type

Frame	Max. moto	r capacity	(kW)	Operation	al current (A)	Operational	Conventional	Auxiliary	Туре	
	AC-3, IEC	60947-4-1					current (A) AC-1	` '		AC operated	DC operated
	200/240V	380/440V	600/690V	200/240V	380/440V	600/690V	Under 440V		*1		
06	1.5	2.2	2.7	6	6	3	20	20	1NC×2	FJ-B06RM	FJ-B06RM/G
09	2.2	4	4	9	9	5	20	20	or	FJ-B09RM	FJ-B09RM/G
12	3	5.5	5.5	12	12	6	20	20	1NOx2 *2	FJ-B12RM	FJ-B12RM/G
18	4	7.5	7.5	18	18	7	25	25	_	FJ-B18RM	FJ-B18RM/G
25	5.5	11	7.5	25	25	9	32	32		FJ-B25RM	FJ-B25RM/G
32	7.5	15	7.5	32	32	10	40	40		FJ-B32RM	FJ-B32RM/G

⁽Note 1) The rated values meet the standards IEC60947-4-1 and GB14048.4.

¹ In the auxiliary contact arrangement, "1NC" indicates the number of contacts of 1 AC contactor, while "x2" means the total values of 2 contactors. Please make orders according to the codes of the auxiliary contacts of each piece of equipment.

^{*2} Auxiliary contact 1NO×2 is available on request. However, these contactors are not electrically interlocked. Be sure to arrange electrical interlock circuit externally to avoid short-circuit accidents.



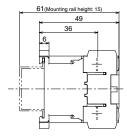
Dimensions and wiring diagrams

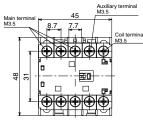
Magnetic Contactor (AC operated)

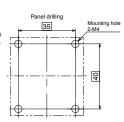
FJ-B06 **FJ-B09** FJ-B12

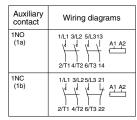












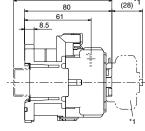
Mount it using the 2 holes on the diagonal line

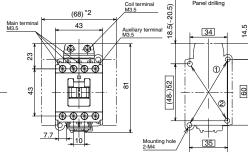
Mass: 0.14kg

FJ-B18









Auxiliary contact Wiring diagrams 1NO (1a)

- Mounting dimension: mounting according to (1 (1)...35x60 (2)...34x(48-)52 Mount it using the 2 holes on the diagonal line.

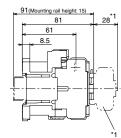
- *1 For front mounting aux. contact blocks mounted.
- *2 For two side mounting aux. contact blocks mounted.

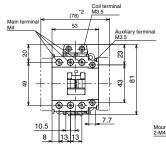
Mass: 0.33kg

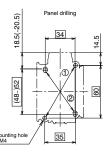
FJ-B25 FJ-B32











Auxiliary contact	Wiring diagrams
1NO (1a)	1/L1 3/L2 5/L3 13 1/L1 3/L2 5/L3 13 A1 A2 A1 A2 2/T1 4/T2 6/T3 14
1NC (1b)	1/L1 3/L2 5/L321 1/L1 3/L2 5/L321 A1 A2 2/T1 4/T2 6/T322

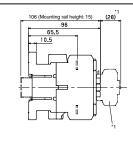
- Mounting dimension: mounting according to (1 (1)...35x60 (2)...34x(48-)52 Mount it using the 2 holes on the diagonal line.
- *1 For front mounting aux. contact blocks mounted.
- *2 For two side mounting aux. contact blocks mounted.

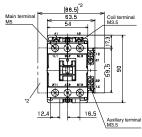
Mass: 0.35kg

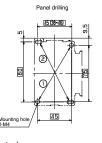
FJ-B40 FJ-B50 FJ-B65

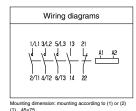












- *1 For front mounting aux. contact blocks mounted.
- *2 For two side mounting aux. contact blocks mounted.

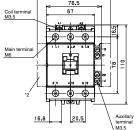
Mass: 0.54kg

FJ-B80 **FJ-B95**

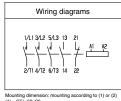










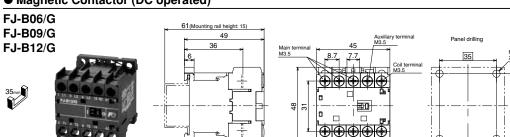


*2 For two side mounting aux. contact blocks mounted.

Mass: 0.97kg

^{*1} For front mounting aux. contact blocks mounted.

Magnetic Contactor (DC operated)



Auxiliary contact	Wiring diagrams
1NO (1a)	1/L1 3/L2 5/L313 (+) (-) 1/L1 3/L2 5/L313 (+) (-) 1/L1 3/L2 5/L313 (+) (-) 1/L1 3/L2 5/L313 (+) (-)
1NC (1b)	1/L1 3/L25/L3 21 (+) (-) 1/L1 3/L25/L3 21 (+) (-) 1/L1 4/L3 21 (+) (-) 2/T1 4/T2 6/T3 22

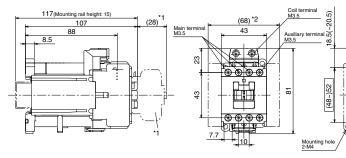
(Note) Please note that the terminal of the control coil has polarity.

Mount it using the 2 holes on the diagonal line.

Mass: 0.17kg







Auxiliary contact	Wiring diagrams
1NO (1a)	1/L1 3/L2 5/L3 13 1/L1 3/L2 5/L3 13 1/L1 3/L2 5/L3 13 2/T1 4/T2 6/T3 14
1NC (1b)	1/L1 3/L2 5/L3 21 1/L1 3/L2 5/L3 21 1/L A1 A2 1/L A1 A2 2/T1 4/T2 6/T3 22

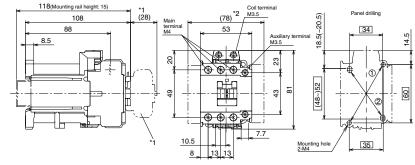
- Mounting dimerishm.....
 (1)...35x80
 (2)...34x(8-)52
 Mount it using the 2 holes on the diagonal line.

- *1 For front mounting aux. contact blocks mounted.
- *2 For two side mounting aux. contact blocks mounted.

Mass: 0.57kg







- Auxiliary contact Wiring diagrams 1NO (1a) 1NC (1b) Mounting dimension: mounting according to (1) (1)...35x60 (2)...34x(48~)52 Mount it using the 2 holes on the diagonal line. mounting according to (1) or (2)

- *1 For front mounting aux. contact blocks mounted.
- *2 For two side mounting aux. contact blocks mounted.

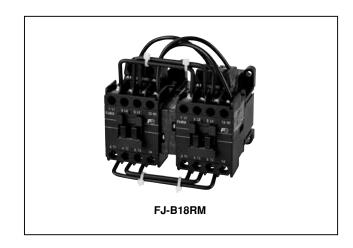
Mass: 0.59kg



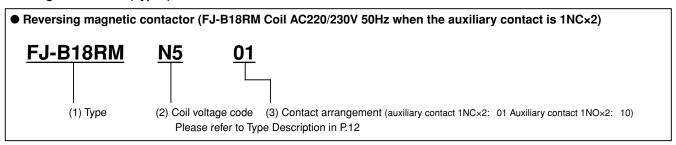
Reversing Magnetic contactors

■ Features

- In accordance with the GB and IEC standards.
- Suitable for the forward and reverse running of the motor.
- Equipped with mechanical interlock for standard configuration.
- The auxiliary contact can be easily added by adding an auxiliary contact unit.



■ Ordering information (Types)



■ Types and ratings

Reversing AC contactor

Frame	Max. motor	capacity (kV	V)	Operationa	Operational current (A)			Conventional	Auxiliary	Auxiliary Type	
	Three-phas (AC-3)	e squirrel-ca	age motor	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		Resistive load(AC-1)	free air contact thermal arrangement current (A)		t		
	200/240V	380/440V	600/690V	200/240V	380/440V	600/690V	Below 440V			AC-operated	DC-operated
06	1.5	2.2	2.7	6	6	3	20	20	1NC×2	FJ-B06RM	FJ-B06RM/G
09	2.2	4	4	9	9	5	20	20		FJ-B09RM	FJ-B09RM/G
12	3	5.5	5.5	12	12	6	20	20	1NO×2 *2	FJ-B12RM	FJ-B12RM/G
18	4	7.5	7.5	18	18	7	25	25		FJ-B18RM	FJ-B18RM/G
25	5.5	11	7.5	25	25	9	32	32		FJ-B25RM	FJ-B25RM/G
32	7.5	15	7.5	32	32	10	40	40		FJ-B32RM	FJ-B32RM/G

(Note 1) The ratings are in accordance with IEC60947-4-1 and GB14048.4.

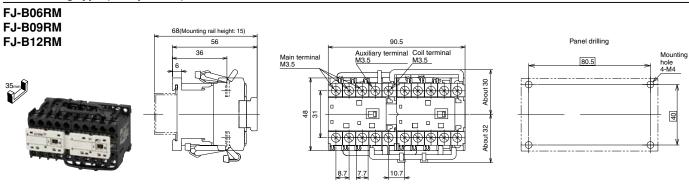
^{*1} In the auxiliary contact arrangement, "1NC" represents the number of contacts of one AC contactor, and "x2" represents the total number of contacts of two AC contactors. Please order the product according to the code of the auxiliary contact of each device.

^{*2} Since the main element of the AC contactor with the auxiliary contactor of 1NO has no electrical interlocking function, in order to prevent a short-circuit accident to occur due to being simultaneously powered on during use, it is necessary to provide electrical interlock in the external control circuit.



Dimensions and wiring diagrams

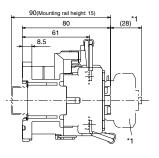
Reversing-type (AC operated)

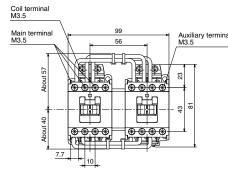


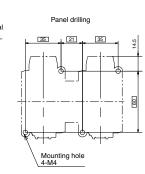
Mass: 0.32kg









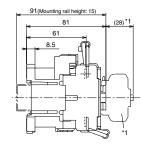


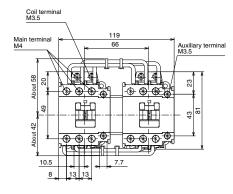
*1 For front mounting aux. contact blocks mounted.

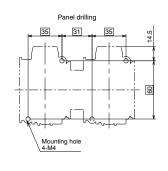
Mass: 0.7kg











*1 For front mounting aux. contact blocks mounted.

Mass: 0.75kg

Auxiliary contact	Wiring diagram
1NCx2	11L1 S12 S13 21 A1 A2 S13 22 A1 A1 A2 S13 22 S11 A172 S13 22 S13 22 S11 A172 S13 S12 S13 S13 S12 S13 S

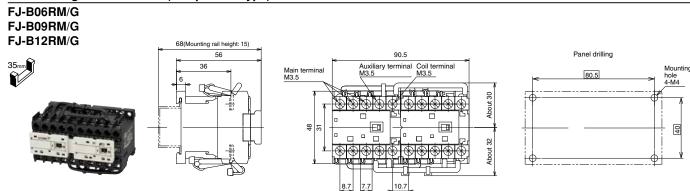
Auxiliary contact	Wiring diagram
1NO×2	11.1 31.2 51.3 13 11.1 31.2 51.3 13 13 13 14 271 472 673 14 271 472 673 14

Note: The interlock unit can be set separately.



Dimensions and wiring diagrams

Reversing AC contactors (DCoperated type)

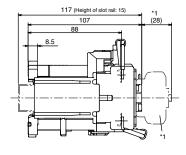


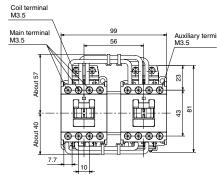
Mass: 0.32kg

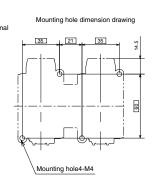












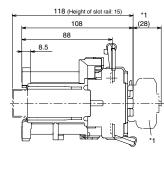
^{*1} represents the dimensions where the auxiliary contact unit is mounted on the top surface

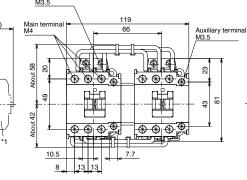
Weight: 1.18kg

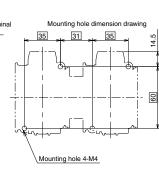
FJ-B25RM/G FJ-B32RM/G





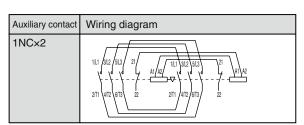


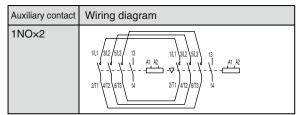




*1 represents the dimensions where the auxiliary contact unit is mounted on the top surface

Weight: 1.23kg





Note: The interlock unit can be set separately.



Thermal overload relays

■ Features

- Provided with terminal covers and a scale cover for standard configuration
- Using highly reliable independent auxiliary contacts of 1NO1NC, where NO and NC contacts can use different voltages.
- Using manual and automatic switching in favour of resetting.
- Arranging the main terminal and auxiliary terminals in parallel to improve the efficiency of wiring operation.



■ Ordering information (type)

Thermal overload relays

TK12B-004

(1) Type (2) Heater element rating

■ Heater element rating

Heater element rating		Thermal or	Thermal overload relays type									
		TK12B			TK18B	TK18B TK32B			TK65B			95B
Setting Ordering range code		110	Tripping class: 10A Contactor to be combined									
(A)		FJ-B06	FJ-B09	FJ-B12	FJ-B18	FJ-B25	FJ-B32	FJ-B40	FJ-B50	FJ-B65	FJ-B80	FJ-B9
0.1-0.15	P10	0.1-0.15	0.1-0.15	0.1-0.15	0.1-0.15	0.1-0.15	0.1-0.15					
0.13-0.2	P13	0.13-0.2	0.13-0.2	0.13-0.2	0.13-0.2	0.13-0.2	0.13-0.2					
0.18-0.27	P18	0.18-0.27	0.18-0.27	0.18-0.27	0.18-0.27	0.18-0.27	0.18-0.27					
0.24-0.36	P24	0.24-0.36	0.24-0.36	0.24-0.36	0.24-0.36	0.24-0.36	0.24-0.36					
0.34-0.52	P34	0.34-0.52	0.34-0.52	0.34-0.52	0.34-0.52	0.34-0.52	0.34-0.52					
0.48-0.72	P48	0.48-0.72	0.48-0.72	0.48-0.72	0.48-0.72	0.48-0.72	0.48-0.72					
0.64-0.96	P64	0.64-0.96	0.64-0.96	0.64-0.96	0.64-0.96	0.64-0.96	0.64-0.96					
0.8-1.2	P80	0.8-1.2	0.8-1.2	0.8-1.2	0.8-1.2	0.8-1.2	0.8-1.2					
0.95-1.45	P95	0.95-1.45	0.95-1.45	0.95-1.45	0.95-1.45	0.95-1.45	0.95-1.45					
1.4-2.1	1P4	1.4-2.1	1.4-2.1	1.4-2.1	1.4-2.1	1.4-2.1	1.4-2.1					
1.7-2.6	1P7	1.7-2.6	1.7-2.6	1.7-2.6	1.7-2.6	1.7-2.6	1.7-2.6					
2.2-3.4	2P2	2.2-3.4	2.2-3.4	2.2-3.4	2.2-3.4	2.2-3.4	2.2-3.4					
2.8-4.2	2P8	2.8-4.2	2.8-4.2	2.8-4.2	2.8-4.2	2.8-4.2	2.8-4.2					
4-6	004	4-6	4-6	4-6	4-6	4-6	4-6	4-6	4-6	4-6		
5-7.5	005		5-7.5	5-7.5	5-7.5	5-7.5	5-7.5	5-8	5-8	5-8		
6-9	006		6-9	6-9	6-9	6-9	6-9	6-9	6-9	6-9		
7-10.5	007			7-10.5	7-10.5	7-10.5	7-10.5	7-11	7-11	7-11	7-11	7-11
9-13	009			9-13	9-13	9-13	9-13	9-13	9-13	9-13	9-13	9-13
12-18	012				-	12-18	12-18	12-18	12-18	12-18	12-18	12-1
13-18	013				13-18	-	-	-	-	-	-	-
16-22	016					16-22	16-22	-	-	-	-	-
18-26	018					-	-	18-26	18-26	18-26	18-26	18-2
20-26	020					20-26	20-26	-	-	-	-	-
24-36	024						-	24-36	24-36	24-36	24-36	24-3
26-32	026						26-32	-	-	-	-	-
28-40	028							-	-	-	28-40	28-4
32-42	032							32-42	32-42	32-42	-	-
34-50	034								-	-	34-50	34-5
40-50	040								40-50	40-50	-	-
44-54	044									44-54	-	-
45-65	045									-	45-65	45-6
48-68	048									-	48-68	48-6
53-65	053									53-65	-	-
64-80	064										64-80	64-8
68-86	068											68-8
86-96	086											86-9



Ratings and operating characteristics

■ Auxiliary circuit ratings

• Ratings for GB and IEC standards

Туре	Conventional free air	Rated	Rated operational current [A]					
	thermal current [A]	operational	AC		DC			
	(Rated continuous current)	voltage [V]	AC-15 (Inductive loa	ıd)	DC-13 (Inductive loa	ad)		
			NC contact	NC contact	NC contact	NC contact		
TK12B	5	24	3 (0.5)	3 (0.5)	1.1 (0.3)	1.1 (0.3)		
		100-120	2.5 (0.5)	2.5 (0.5)	0.28	0.28		
		200-240	2 (0.5)	1.5 (0.5)	0.14	0.14		
		380-440	1 (0.5)	0.75 (0.5)	_			
		500-600	0.6 (0.5)	0.6 (0.5)	_			
TK18B	5	24	3 (0.5)	3 (0.5)	1.1 (0.3)	1.1 (0.3)		
to		100-120	2.5 (0.5)	2.5 (0.5)	0.28	0.28		
TK95B		200-240	2 (0.5)	2 (0.5)	0.14	0.14		
		380-440	1 (0.5)	1 (0.5)	_			
		500-600	0.6 (0.5)	0.6 (0.5)	_			

■ Operating characteristics

Operation of the balanced circuit

Descriptions	Operating limit		Overloaded (hot start)			Locked rotor (cold start)			Ambient
	Non-tripping	Tripping							temperature
IEC 60947-4-1	105%le	120%le	Tripping	150%le	less than 2	Tripping	720%le	Below 2 - 10s	20°C
GB14048.4-2003	(less than 2 hours)	(less than 2 hours)	class:10A		min.	class:10A			

Operation of the unbalanced circuit

Description name	Phase-loss protection	Non-tripping	Operation (warm boot)	Ambient temperature
IEC 60947-4-1 GB14048.4-2003	No phase-loss protection device	Three-phase: 105%le	Two-phase: 132%le(less than 2 hours) One-phase: 0	20°C

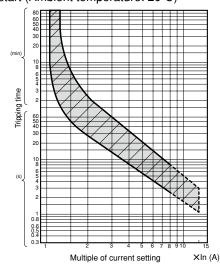
(Note 1) le: setting current. (Note 2) The description value represents that the ambient temperature compensates the thermal overload relay.

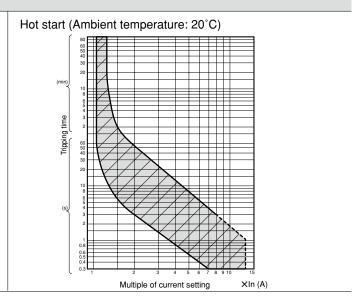
■ Operating characteristics curves

● Tripping class10A

TK12B, TK18B, TK32B

Cold start (Ambient temperature: 20°C)

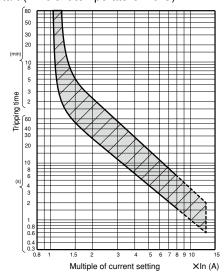


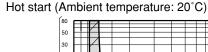


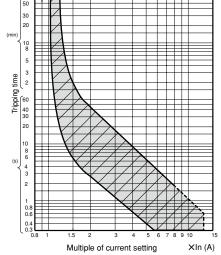
● Tripping class10A

TK65B - TK95B

Cold start (Ambient temperature: 20°C)







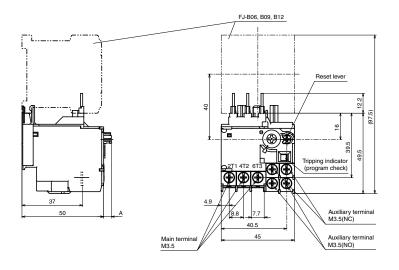


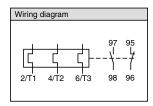
Dimensions and wiring diagrams

- Thermal overload relays
- Combination with contactors

TK12B







Weight: 0.1kg

- Dimension A

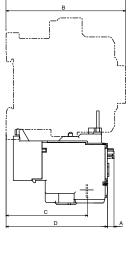
 Manual reset state: 5mm

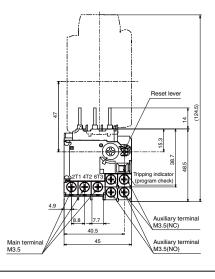
 Automatic reset state: 2mm

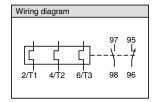
TK18B



Combination	Din	nensi	ons
contactors types	В	С	D
FJ-B18	80	54.5	67.5
FJ-B18/G	107	81	94







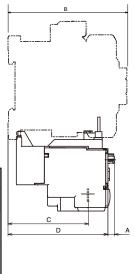
Weight: 0.11kg

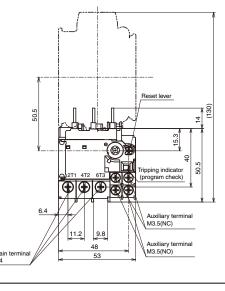
- Dimension A
 Manual reset state: 5mm
- Automatic reset state: 2mm

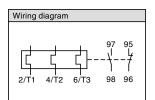
TK32B



Combination	Dimensions					
contactors types	В	С	D			
FJ-B25 FJ-B32	81	55.5	68.5			
FJ-B25/G FJ-B32/G	108	81.5	94.5			

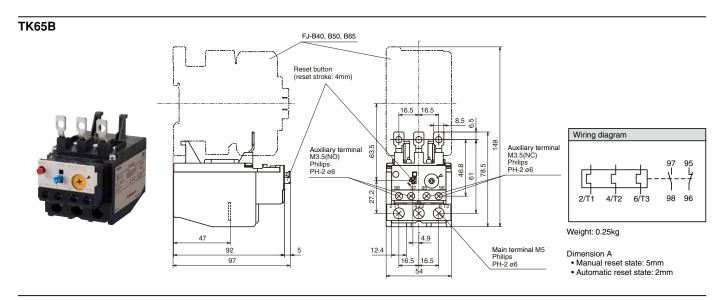


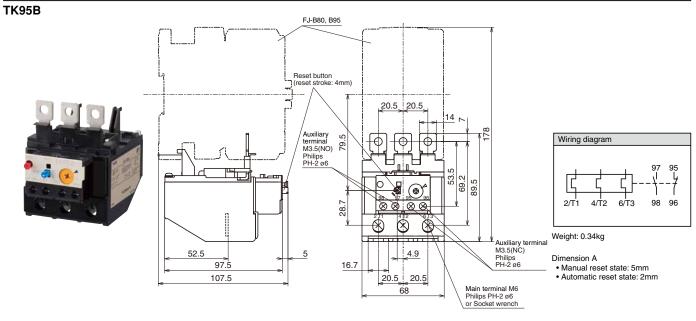




Weight: 0.11kg

- Dimension A
 Manual reset state: 5mm
 Automatic reset state: 2mm







Optional units

■ Optional units

Product name		Туре	Descriptions	Used with		
Auxiliary contact units (Front mounting)	Bifurcated · compact	SZ1FA11	Contact arrangement: 1NO1NC	FJ-B06,B09,B12 FJ-B06/G,B09/G,I	B12/G	
	Single button compact	SZ1FA11H	Contact arrangement: 1NO1NC			
	Bifurcated	SZ1KA40	Contact arrangement: 4NO			
		SZ1KA31	Contact arrangement: 3NO1NC			
		SZ1KA22	Contact arrangement: 2NO2NC			
		SZ1KA13	Contact arrangement: 1NO3NC			
		SZ1KA04	Contact arrangement: 4NC			
		SZ1KA20	Contact arrangement: 2NO			
LITTO		SZ1KA11	Contact arrangement: 1NO1NC			
A STATE OF		SZ1KA02	Contact arrangement: 2NC			
1555	Single	SZ1KA40H	Contact arrangement: 4NO			
133	button	SZ1KA31H	Contact arrangement: 3NO1NC			
		SZ1KA22H	Contact arrangement: 2NO2NC			
		SZ1KA13H	Contact arrangement: 1NO3NC			
		SZ1KA04H	Contact arrangement: 4NC			
		SZ1KA20H	Contact arrangement: 2NO			
		SZ1KA11H	Contact arrangement: 1NO1NC			
		SZ1KA02H	Contact arrangement: 2NC			
	Bifurcated	SZ-A40-C	Contact arrangement: 4NO	FJ-B18,B25,B32,B40,B50,B65,B80,B95		
		SZ-A31-C	Contact arrangement: 3NO1NC	FJ-B18/G,B25/G,B32/G		
		SZ-A22-C	Contact arrangement: 2NO2NC			
		SZ-A20-C	Contact arrangement: 2NO			
		SZ-A11-C	Contact arrangement: 1NO1NC			
		SZ-A02-C	Contact arrangement: 2NC			
Auxiliary contact unit (Side mounting)	Bifurcated	SZ-AS1-C	Contact arrangement: 1NO1NC			
Mechanical interlock unit		SZ1KRM	Reversing-type assembly, mechanical interlock	FJ-B06,B09,B12 FJ-B06/G,B09/G,B12/G		
74 4	100	SZ-RM-C		FJ-B18,B25,B32 FJ-B18/G,B25/G,B32/G		
Power connection kit or reversing	_	SZ1KRW1W	Power connection kit (power side, load side)	FJ-B06,B09,B12 FJ-B06/G,B09/G,I	B12/G	
	777	SZ-RW21-C		FJ-B18, B18/G,B2	25/G,B32/G	
Control of the second	117	SZ-RW23-C		FJ-B25,B32,B25/0	G,B32/G	
Coil-surge suppression u	ınits	SZ-Z1-C	Varistor: AC/DC24-48V	FJ-B18,B25,B32	FJ-B18/G,B25/G,B32/G	
		SZ-Z2-C	Varistor: AC/DC100-240V	_		
		SZ-Z3-C	Varistor: AC380-440V	_		
		SZ-Z4-C	CR: AC/DC24-48V	_	FJ-B18/G,B25/G,B32/G	
	je!	SZ-Z5-C	CR: AC/DC100-240V			
		SZ-Z31-C	Varistor: AC/DC24-48V	FJ-B40,B50,B65,I	B80,B95	
		SZ-Z32-C	Varistor: AC/DC100-240V	_		
		SZ-Z33-C	Varistor: AC380-440V			
		SZ-Z34-C	CR: AC/DC24-48V			
		SZ-Z35-C	CR: AC100-250V			



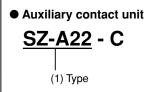
Auxiliary contact units

■ Features

- An auxiliary contact can be added just by a single press.
- An auxiliary contact can be added to the front mounting unit without changing the mounting area. This is conducive to the miniaturization of the control panel.
- Using bifurcated contacts with high reliability of contact so that it can operate normally with minimum operating voltage and current (DC5V, 3mA) (SZ1FA11, SZ-A□-C, SZ-AS1-C)



■ Ordering information (Types)



■ Types, applicable types

Product name	No. of contacts	Contact arrangement	Mounting method:	Type (1)	Applicable types	Note:
Auxiliary contact unit (Bifurcated-contact, compact)	2	1NO1NC	Front mounting	SZ1FA11	FJ-B06,B09,B12	The units for front mounting and side
Auxiliary contact unit (Single-contact, compact)	2	1NO1NC		SZ1FA11H	FJ-B06/G,B09/G,B12/G	mounting should not be used
Auxiliary contact unit	4	4NO	Front mounting	SZ1KA40	SKH4AB, SKH4GB	simultaneously
(Bifurcated contact)		3NO1NC		SZ1KA31		
		2NO2NC		SZ1KA22		
		1NO3NC		SZ1KA13		
		4NC		SZ1KA04		
	2	2NO	1	SZ1KA20		
		1NO1NC		SZ1KA11		
		2NC		SZ1KA02		
Auxiliary contact unit	4	4NO		SZ1KA40H		
(Single-contact)		3NO1NC		SZ1KA31H		
		2NO2NC		SZ1KA22H		
		1NO3NC		SZ1KA13H		
		4NC		SZ1KA04H		
		2NO		SZ1KA20H		
		1NO1NC		SZ1KA11H		
		2NC		SZ1KA02H		
Auxiliary contact unit	4	4NO	Front mounting	SZ-A40-C	FJ-B18,B25,B32,B40,B50,	1
(Bifurcated contact)		3NO1NC		SZ-A31-C	B65,B80,B95	
		2NO2NC		SZ-A22-C	FJ-B18/G,B25/G,B32/G	
	2	2NO		SZ-A20-C		
		1NO1NC		SZ-A11-C		
		2NC	1	SZ-A02-C		
Auxiliary contact unit (Bifurcated contact)	2	1NO1NC	Side mounting	SZ-AS1-C]	

■ Descriptions (IEC, GB Description standard)

Туре				SZ1FA11, SZ1KA	SZ-A⊡-C, SZ-AS1-C	SZ1FA11H, SZ1KA□H
Auxiliary contact	Rated insulation voltage Ui [V]			690	690	690
atings	Rated impulse voltage Uimp [kV	Rated impulse voltage Uimp [kV]			6	6
	Conventional free air thermal cu	rrent (Rated conti	nuous current) [A]	10	10	10
Rated operatinal current le (A)	AC	110V	3	6	6	
	(A)	(AC-15)	220/230V	3	3	3
		380/400V	1	1.5	1.5	
		500/600V	0.5	1.2	1.2	
		AC	110V	6	10	10
		(AC-12)	220/230V	6	8	10
	DC (DC-1		380/400V	6	5	10
			500/600V	3	5	5
		DC	24V	2	3	4
		(DC-13)	48V	1	1.5	1
		*2	110V	0.3	0.55	0.5
			220V	0.2	0.27	0.25
		DC	24V	3	5	8
		(DC-12)	48V	2	3	3.5
			110V	1.5	2.5	2.5
			220V	0.5	1	0.8
	Minimum operating voltage, curr	ent *1		DC5V,3mA	DC5V,3mA	DC24V,10mA

^{*1} The failure level is 10⁻⁷ for a normal environment without dust, dirt, or corrosive gas.

^{*2} Time constant L/R=70ms



Auxiliary contact units

■ Notes for assembly of auxiliary contact units

- (1) Auxiliary contact units cannot be mounted on the front and side of the same main element.
- (2) Only one type of units or one front mounting unit can be mounted on each AC contactor.
- (3) In the case that an interlock unit is mounted, the auxiliary contact unit (side mounting) can be mounted on only one side.

■ Notes for maintenance and spot inspection

- Auxiliary contact unit, Please store the product after it is packaged in a plastic bag, in case dust gets into it.
- (2) You should not merely replace the contacts of the auxiliary contact unit. You need to replace all the contacts of the unit.

■ Mounting and dismounting methods

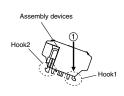
● Front mounting (SZ1FA□, SZ1KA□)

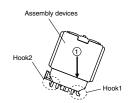
During mounting, tilt and press the assembly device in the direction 1 into the main unit, and hang the hook 1 of the assembly device on the mounting slot of the main unit. Slide it in direction 2 and confirm whether the hook 2 is mounted on the main unit.

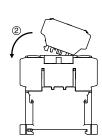
During dismounting, hold the hook 2 of the assembly device with your fingers and slide it in direction ③ until it is unlocked, and then dismount it.

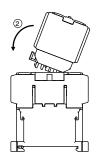
SZ1FA□

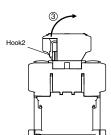


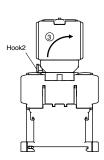


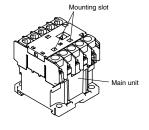












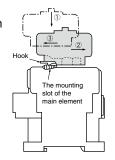
● Front mounting (SZ-A□-C)

· Mounting steps

- (1) Press the unit in direction ① into the main element. Move the unit in direction ② until the hook of the unit snaps into the mounting slot of the main element. (When the hook snaps into the slot, a "click" will be heard.)
- (2) After the mounting is completed, push the movable part of the auxiliary contact unit from the front to confirm whether the movement is smooth or not.



(1) Lift the hook of the unit with your fingers and move the unit in direction ③.



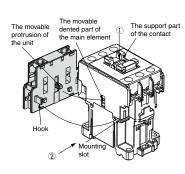
● Side mounting (SZ-AS1-C)

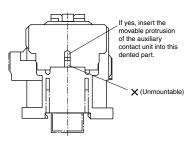
· Mounting steps

- (1) Press the contact support part of the main element in direction ① while inserting the movable protrusion of the unit into the dented portion of the movable part of the main element. Press the unit in direction ② until the hook of the unit snaps into the mounting slot of the main element.
- (2) After the mounting is completed, push the movable part of the auxiliary element or main contact unit from the front to confirm whether the movement is smooth or not.

· Dismounting steps

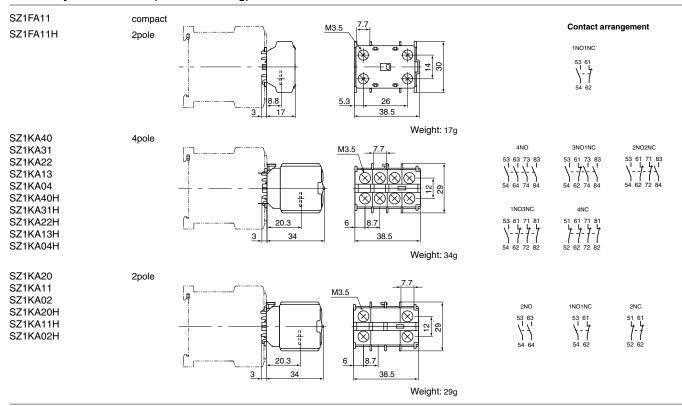
Dismount after the upper and lower frames are dismounted.





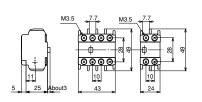
■ Dimensions and wiring diagrams

Auxiliary contact block (Front mounting)



Auxiliary contact block (Front mounting)





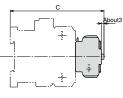
3NO1NC

1NO1NC

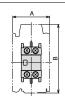
Contact arrangement

4NO

2NO





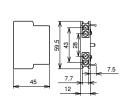


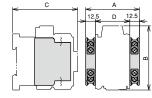
Dimensions of	Dimensions (mm)			
combination frames	Α	В	С	
FJ-B06,B09,B12	45	48	66	
FJ-B06/G,B09/G,B12/G				
SKH4AB,SKH4GB				
FJ-B18	43	81	108	
FJ-B18/G	43	81	135	
FJ-B25,B32	53	81	109	
FJ-B25/G,B32/G	53	81	136	
FJ-B40,B50,B65	63.5	90	124	
FJ-B80,B95	76.5	110	139	

Туре	Mass (g)
SZ-A40 - A22	36
SZ-A20 - A02	20

Auxiliary contact unit (side mounting)







2NO2NC

	
Contact arrangement 1NO1NC(For left-side mounting)	1NO1NC(For right-side mounting)
53 61	71 83
54 62	72 84 Mass: 28g

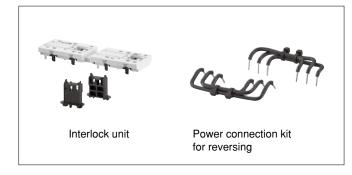
Dimensions of	Dimensions (mm)				
combination frames	Α	В	С	D	
FJ-B18	68	81	80	43	
FJ-B18/G	68	81	107	43	
FJ-B25,B32	78	81	81	53	
FJ-B25/G,B32/G	78	81	108	53	
FJ-B40,B50,B65	88.5	90	98	63.5	
FJ-B60,B95	101.5	110	111	76.5	



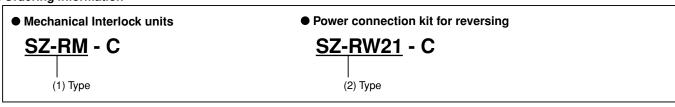
Mechanical Interlock units and power connection kit for reversing

■ Features

- The reversing magnetic contactor can be conveniently assembled by using the reversing connection kit combined with the mechanical interlock unit.
- Through a mechanical structure, two magnetic contactors are prevented from being switched on at the same time.



■ Ordering information



■ Types and combination products

Mechanical interlock unit.....connecting two magnetic contactors to mechanically lock them.

Product name	Applicable products	Туре
Mechanical interlock units	FJ-B06,B09,B12 FJ-B06/G,B09/G,B12/G	SZ1KRM
	FJ-B18,B25,B32 FJ-B18/G,B25/G,B32/G	SZ-RM-C

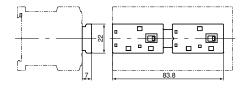
• Power connection kit for reversing......for wiring between main circuit terminals

Product name	Wire size	Туре		Applicable products	Туре
Power connection kit for	AWG14 (ø1.6)	A power-side kit	• A INAU-CIUD KIT	FJ-B06,B09,B12 FJ-B06/G,B09/G,B12/G	SZ1KRW1W
reversing		- A navvor aida kit	- A lood oido kit	FJ-B18B,B18/G	SZ-RW21-C
		A power-side kit	A load-side kit	FJ-B25,B32,B25/G,B32/G	SZ-RW23-C

■ Dimensions

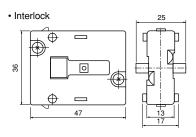
Mechanical interlock unit





Mass: 11g

SZ-RM-C



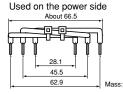
• Coupling element

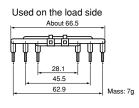
Mass: 25g

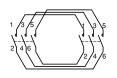
(Note 1) An interlock unit is composed of an interlock element and a coupling element. (Note 2) In accordance with the Dimensions of the combination magnetic contactors,

Power connection kit for reversing

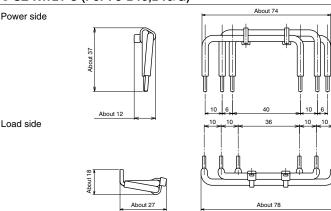
SZ1KRW1W







● SZ-RW21-C (For FJ-B18,B18/G)



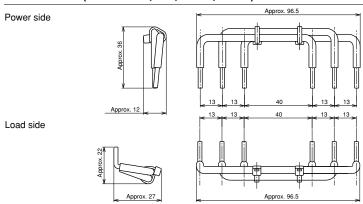
Applicable types	Wiring site	Wiring diagram	Wire descriptions	Harness colour
FJ-B18RM	main circuit		UL No.1015 AWG14	
FJ-B18RM/G	Power side		(About \(\psi 1.6 \) Colour: black	Green

Weight: 9g

Applicable types	Wiring site	Wiring diagram	Wire descriptions	Harness colour
FJ-B18RM	Main circuit		UL No.1015 AWG14	
FJ-B18RM/G	Load side	999 999	(About ∳1.6) Colour: black	Green

Weight: 8g

● SZ-RW23-C (For FJ-B25,B32,B25/G,B32/G)



Applicable types	Wiring site	Wiring diagram	Wire size	Harness color
FJ-B25RM,B32RM	Main circuit		UL No.3271 AWG12	
FJ-B25RM/G,B32RM/G	Power side		(About ¢2) Colour: black	Orange

Mass: 15g

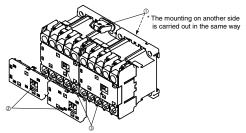
Applicable types	Wiring site	Wiring diagram	Wire size	Harness color
FJ-B25RM,B32RM	Main circuit		UL No.3271 AWG12	
FJ-B25RM/G,B32RM/G	Load side		(About ¢2) Colour: black	Orange

Mass: 14g

■ Mounting methods

● Interlock unit SZ1KRM

- (1) Connect the two AC contactors with two connection plates $\ensuremath{\mathbb{O}}.$
- (2) Keep the protrusion $\ensuremath{@}$ of the movable part of the interlock unit close to the right side.
- (3) Insert it from just above and align it with the protrusion $\@3$ of the movable part of the main element.
- (4) After the mounting is completed, move the left and right protrusions to confirm that they can move smoothly.
- (5) After the interlock unit is mounted, it cannot be dismounted. (The interlock unit has a structure that can hardly be dismounted after being mounted.)

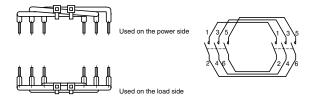


● Interlock unit SZ-RM-C

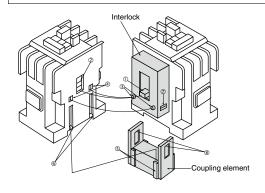
- (1) Align the protrusion ① of the movable part of the interlock unit with the dented portion ② of the movable part of the main element, and align the interlocked circular protrusion ③ with the dented portion ④ on a side of the main element. Snap the interlock in from both sides of the main element.
- (2) Insert the guide element S of the coupling element into the guide rail S of the main element so that the hook S of the coupling element is stopped at the protrusion O of the interlock.
- (3) After the mounting is completed, respectively push the support parts of the movable contacts of the left and right AC contactors from the front to confirm whether the movement is smooth or not.
- (4) During dismounting, use a screwdriver to pry the hook ® of the coupling element and pull out the coupling element.

Power connection kit for reversing

Mount it on the main circuit terminal. A wire has a power side and a load side. Be sure not to mount them improperly.



- When abrupt switching is needed, in order to prevent a short-circuit accident, a device such as a time delay relay can be used to carry out electrical interlock so that the time of the switching between the contacts of the two AC contactors is more than 15ms.
- Electrical interlock should be provided between the control circuits on the forwarding and reversing sides.

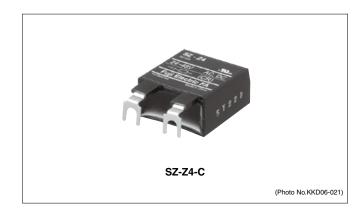




Coil-surge suppression unit

■ Features

- The surge voltage generated when the suppression coil is turned off prevents malfunction of the electronic circuit.
- The mounting can be carried out easily just by connecting the connection terminals to the coil terminals.
 - (1) Built-in varistor.....Cutting off the peak surge voltage.
 - (2) Built-in CR.....Suppressing the abrupt rise in the surge voltage.



■ Ordering information

● Coil-surge suppression unit



■ Types and ratings

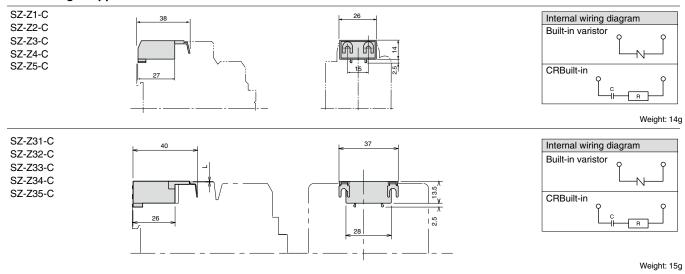
Product name	Surge absorption	Specifications	Applicable type frame		Control coil	Туре
	element		AC-operated type	DC-operated type	applicable voltage range	1
Coil-surge	varistor	Varistor voltage 100V	FJ-B18,B25 ,B32	FJ-B18/G,B25/G,B32/G	AC/DC24-48V	SZ-Z1-C
absorption unit		Varistor voltage 470V	aristor voltage 470V		AC/DC100-250V	SZ-Z2-C
		Varistor voltage 910V		_	AC380-440V	SZ-Z3-C
	CR	0.22μF, 22Ω		FJ-B18/G,B25/G,B32/G	AC/DC24-48V	SZ-Z4-C
		0.1μF, 220Ω			AC/DC100-250V	SZ-Z5-C
	Varistor	Varistor voltage 100V	FJ-B40 -B95	_	AC/DC24-48V	SZ-Z31-C
		Varistor voltage 470V			AC/DC100-250V	SZ-Z32-C
		Varistor voltage 910V			AC380-440V	SZ-Z33-C
	CR	0.47μF, 100Ω			AC24-48V	SZ-Z34-C
		0.22μF, 470Ω			AC100-250V	SZ-Z35-C

■ Coil-surge suppression unit

Time	I	Call average about the average (ACOOO) (acil)
Туре	Applicable	Coil-surge absorption property (AC200V coil)
No surge absorption	The current will change abruptly when the coil is turned	FJ-B18
unit	off. And a very high surge voltage will be generated due	10/0
	to the coil inductance and will cause interference to the	
	surrounding electronic equipment, and thereby result in	
	circuit malfunction or damage to the circuit.	
		(0.1ms/div, 1kV/div)(CP-487)
Built-in varistor	When the surge voltage exceeds a certain range, the	FJ-B18+SZ-Z2-C
	current will flow to the varistor that is connected in	5
	parallel with the coil and play the role of suppressing	
	the peak surge voltage. Used for AC and DC circuits.	
	Suppressing the surge voltage, i.e., the voltage of the	
	varistor.	(2ms/div, 200V/div)(CP-489)
Built-in CR	The CR circuit (capacitor and resistor series circuit)	FJ-B18+SZ-Z5-C
	that is connected in parallel with the coil reduces the	
	frequency of the surge voltage, and suppresses an	\sim
	abrupt rise in the surge voltage (dv/dtproperty). Used	
	for AC and DC circuits.	
		(2ms/div, 200V/div)(CP-488)

■ Dimensions

● Coil-surge suppression unit



⚠ Cautions for use

 For built-in CR types, there will be a leakage current of approximately 17 mA for SZ-Z35-C products with a rated voltage of 220 V AC applied, and 5 mA for SZ-Z34-C products with a rated voltage of 24 V AC applied.



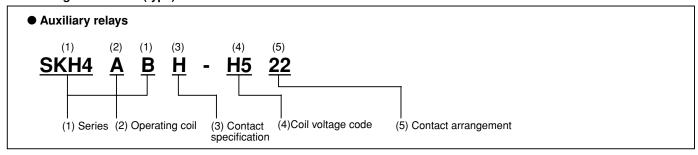
Auxiliary relays

■ Features

- Having passed the international certification and in accordance with the main descriptions of the GB and IEC standards
- Control coils are provided for AC and DC and have identical appearance.
- Compact size: 45 × 48 × 49mm (width × height × depth)
- Bifurcated contacts are used to improve contact reliability; supporting small loads of DC5V and 3mA
- · Large-capacity contact (single-contact) series



■ Ordering information (type)



■ Types

Control coil	Contact specification	Coil voltage code		Contact arrangement		Туре
AC-operated type	Bifurcated-contact		[E]	4NO	[40]	SKH4AB-□40
[A]	(blank)	AC100-110V 50Hz/110-120V 60Hz AC220-240V 50Hz/240-260V 60Hz	[H] [P] [4]	3NO1NC	[31]	SKH4AB-□31
		AC220-240V 50H2/240-260V 60H2 AC380-400V 50Hz/400-440V 60Hz		2NO2NC	[22]	SKH4AB-□22
	Single-contact	7.0000 7.001 001.127 7.00 7.701 001.12		4NO	[40]	SKH4ABH-□40
	[H]			3NO1NC	[31]	SKH4ABH-□31
				2NO2NC	[22]	SKH4ABH-□22
DC-operated type	Bifurcated-contact	DC24V DC48V	[E] [F] [H] [M]	4NO	[40]	SKH4GB-□40
[G]	(blank)			3NO1NC	[31]	SKH4GB-□31
		DC110V DC220V		2NO2NC	[22]	SKH4GB-□22
	Single-contact	502201		4NO	[40]	SKH4GBH-□40
	[H]			3NO1NC	[31]	SKH4GBH-□31
				2NO2NC	[22]	SKH4GBH-□22

Note 1 Provided in [] is a code.

■ Ratings (IEC60947-5-1, GB14048.5)

Bifurcated-contact

Туре	Conventional	Making and	Rated operating	Rated operating current [A]					
	thermal	breaking	Rated operating	AC-15	AC-12	Rated operating	DC-13	DC-12	operating
	current [A]	current (AC)	voltage [V]	(Coil load)	(Resistive	voltage [V]	(Coil load)	(Resistive	voltage ·
	(rated making				load)			load)	current
	current)								
SKH4AB	10	30	AC100-120	3	6	DC24	2	3	DC5V, 3mA
SKH4GB		30	AC200-240	3	6	DC48	1	2	
		10	AC380-440	1	6	DC110	0.3	1.5	
		5	AC500-600	0.5	3	DC220	0.2	0.5	

(Note) Generally, when the atmosphere does not contain dust and corrosive gases, the failure rate is Level 10^{-7} . Ratings of additional auxiliary contacts are the same as shown in the above table.

Single-contact

Туре	Conventional	Making and	Rated operating	lated operating current [A]					
	thermal	breaking	Rated operating	AC-15	AC-12	Rated operating	DC-13	DC-12	operating
	current [A]	current (AC)	voltage [V]	(Coil load)	(Resistive	voltage [V]	(Coil load)	(Resistive	voltage ·
	(rated making				load)			load)	current
	current)								
SKH4ABH	10	60	AC100-120	6	10	DC24	4	8	DC24V, 10mA
SKH4GBH		60	AC200-240	3	10	DC48	1	3.5	
		60	AC380-440	1.5	10	DC110	0.5	2.5	
		30	AC500-600	1.2	5	DC220	0.25	0.8	

(Note) Generally, when the atmosphere does not contain dust and corrosive gases, the failure rate is Level 10⁻⁷. Ratings of additional auxiliary contacts are the same as shown in the above table.

■ List of optional combination units

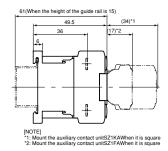
Product name		Туре	Descriptions	Used with
Auxiliary contact unit	Bifurcated-contact Compact	SZ1FA11	Contact arrangement: 1NO1NC	SKH4□B
Top mounting)	Single-contact Compact	SZ1FA11H	Contact arrangement: 1NO1NC	_ -SKH4□BH
	Bifurcated-contact	SZ1KA40	Contact arrangement: 4NO	
		SZ1KA31	Contact arrangement: 3NO1NC	
		SZ1KA22	Contact arrangement: 2NO2NC	
		SZ1KA13	Contact arrangement: 1NO3NC	
		SZ1KA04	Contact arrangement: 4NC	
		SZ1KA20	Contact arrangement: 2NO	
		SZ1KA11	Contact arrangement: 1NO1NC	
		SZ1KA02	Contact arrangement: 2NC	
	Single-contact	SZ1KA40H	Contact arrangement: 4NO	
		SZ1KA31H	Contact arrangement: 3NO1NC	
		SZ1KA22H	Contact arrangement: 2NO2NC	
		SZ1KA13H	Contact arrangement: 1NO3NC	
		SZ1KA04H	Contact arrangement: 4NC	
		SZ1KA20H	Contact arrangement: 2NO	
		SZ1KA11H	Contact arrangement: 1NO1NC	
		SZ1KA02H	Contact arrangement: 2NC	
Coil-surge absorption unit		SZ1KZ1	Built-in varistor: AC24-48V	SKH4AB
		SZ1KZ2	Built-in varistor: AC48-125V	SKH4ABH
		SZ1KZ3	Built-in varistor: AC100-250V	*1

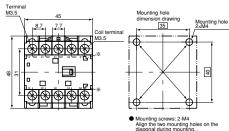
 $^{^{\}star}1$ DC-operated SKH4GB, SKH4GBH with built-in varistors.

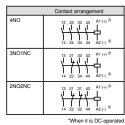
■ Dimensions, mm

SKH4□B









*When it is DC-operate
Mass: 0.14kg(SKH4AB, SKH4ABH)
0.17kg(SKH4GB, SKH4GBH)

Safety Considerations

- Operate (keep) in the environment specified in the operating instructions and manual. High temperature, high humidity, condensation, dust, corrosive gases, oil, organic solvents, excessive vibration or shock might cause electric shock, fire, erratic operation or failure.
- For safe operation, before using the product read the instruction manual or user manual that comes with the product carefully or consult the Fuji sales representative from which you purchased the product.
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- Customers, who want to use the products introduced in this catalog for special systems or devices such as for atomic-energy control, aerospace use, medical use, passenger vehicle, and traffic control, are requested to consult with Fuji Electric FA.
- Customers are requested to prepare safety measures when they apply the products introduced in this catalog to such systems or facilities that will affect human lives or cause severe damage to property if the products become faulty.
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