## User Guide

Universal Process Indicator


## Use of Instructions

$\triangle$ Warning.
An instruction that draws attention to the risk of injury or death.

## Caution.

An instruction that draws attention to the risk of damage to the product, process or surroundings.

Note.
Clarification of an instruction or additional information.

## Information.

Further reference for more detailed information or technical details.

Although Warning hazards are related to personal injury, and Caution hazards are associated with equipment or property damage, it must be understood that operation of damaged equipment could, under certain operational conditions, result in degraded process system performance leading to personal injury or death. Therefore, comply fully with all Warning and Caution notices.

Information in this manual is intended only to assist our customers in the efficient operation of our equipment. Use of this manual for any other purpose is specifically prohibited and its contents are not to be reproduced in full or part without prior approval of the Technical Publications Department.

## Health and Safety

To ensure that our products are safe and without risk to health, the following points must be noted:

1. The relevant sections of these instructions must be read carefully before proceeding.
2. Warning labels on containers and packages must be observed.
3. Installation, operation, maintenance and servicing must only be carried out by suitably trained personnel and in accordance with the information given.
4. Normal safety precautions must be taken to avoid the possibility of an accident occurring when operating in conditions of high pressure and/or temperature.
5. Chemicals must be stored away from heat, protected from temperature extremes and powders kept dry. Normal safe handling procedures must be used.
6. When disposing of chemicals ensure that no two chemicals are mixed.

Safety advice concerning the use of the equipment described in this manual or any relevant hazard data sheets (where applicable) may be obtained from the Company address on the back cover, together with servicing and spares information.

## GETTING STARTED

This manual is divided into 5 sections which contain all the information needed to install, configure, commission and operate the COMMANDER 150. Each section is identified clearly by a symbol as shown below.


## Displays and Controls

- Displays and function keys
- LED Indication
- Error Messages


## Operator Mode (Level 1)

- Operator menus for:
- Standard Indicator
- Totalizer/Batch Controller
- Maximum/Minimum/Average Indicator


## Set Up Mode (Level 2)

- Alarm trip points
- Totalizer functions

Configuration Mode (Levels 3 and 4)

- Accessing the configuration levels
- Level 3
- Hardware assignment and input type
- Alarm types and hysteresis
- Operator functions and totalizer setup
- Digital input and serial communications
- Level 4
- Ranges and passwords


## Installation

- Siting
- Mounting
- Electrical connections


## Symbol Identification and Section Contents

GETTING STARTED ..... 1
1 DISPLAYS AND FUNCTION KEYS ..... 3
1.1 Introduction ..... 3
1.2 Use of Function Keys ..... 4
1.3 LED Alarms and Indicators ..... 5
1.4 Error Messages ..... 6
2 OPERATOR MODE ..... 7
2.1 Introduction ..... 7
2.2 Operating Page - Standard (Level 1) ..... 8
2.3 Operating Page - Totalizer (Level 1) ..... 9
2.4 Operating Page - Maths Functions (Level 1) ..... 11
3 SET UP MODE ..... 13
3.1 Introduction ..... 13
3.2 Setup Level (Level 2) ..... 14
4 CONFIGURATION MODE ..... 18
4.1 Introduction ..... 18
4.2 Accessing the Configuration Mode ..... 18
4.3 Basic Hardware and Configuration (Level 3) ..... 20
4.3.1 Hardware Assignment and Input Type ..... 20
4.3.2 Alarms ..... 22
4.3.3 Operator Functions and Totalizer Set Up ..... 24
4.3.4 Digital Input and Serial Communications ..... 26
4.4 Ranges and Passwords (Level 4) ..... 28
5 INSTALLATION ..... 31
5.1 Siting ..... 31
5.2 Mounting ..... 33
5.3 Electrical Connections ..... 35
5.4 Relays, Arc Suppression, Inputs and Outputs ..... 35
5.4.1 Relay Contact Ratings ..... 35
5.4.2 Arc Suppression ..... 35
5.4.3 Logic Output ..... 35
5.4.4 Retransmission Analog Output ..... 35
5.4.5 Digital Input ..... 35

## 1 DISPLAYS AND FUNCTION KEYS

## $i$ Information.

The fold-out page inside on the back cover of this manual shows all the frames in the programming levels. Space is provided on the page for writing the programmed setting or selection for each frame.


### 1.1 Introduction - Fig. 1.1

The COMMANDER 150 front panel display, function keys and LED indicators are shown in Fig. 1.1.

$\square$ Parameter Advance


Raise


Lower

Fig. 1.1 Front Panel Display, Function Keys and Indicators

### 1.2 Use of Function Keys - Fig. 1.2

## A - Raise and Lower Keys



Use to change/set a parameter value...

..move between levels
B - Parameter Advance Key


Use to advance to the next frame within a level...
...select the top (LEUEL) frame from within a level

Note. This key also stores any changes made in the previous frame

## C - Multi-function Key



Use to view a parameter setting or selection...
or...

...select individual characters in a frame

Fig. 1.2 Use of Function Keys

### 1.3 LED Alarms and Indicators



LED Status

All Flashing

- Indicator is in the configuration mode - see Section 4.2.

A1, A2 and A3

- Flashes when Alarm is active (off when inactive).
- Lit constantly when Alarm 1 is an active latched alarm which has been acknowledged

Fig. 1.3 LED Alarms and Indicators

### 1.4 Error Messages

| Display | Error/Action | To Clear Display |
| :---: | :---: | :---: |
| ERL.Err | Calibration error <br> Turn mains power off and on again (if the error persists contact the Service Organization). | Press the $\triangle$ key |
| EFE.Er | Configuration error <br> The configuration and/or setup data for the instrument is corrupted. Turn mains power off and on again (if error persists, check configuration/setup settings). | Press the $\triangle$ key |
| B.ם. Err | A to D Converter Fault The analog to digital converter is not communicating correctly. | Turn power on and off again. If the error persists, contact the Service Organization |
| $-9,991$ | Process Variable Over/Under Range | Restore valid input |
| П.ПL.Err | Option board error <br> Communications to the option board have failed. | Contact the Service Organization |

## 2 OPERATOR MODE

### 2.1 Introduction

 Operator Mode (Level 1) is the normal day-to-day mode of the COMMANDER 150.Frames displayed in level 1 are determined by the indicator functions which are selected during configuration of the instrument - see Section 4.

Note. Only the operating frames relevant to the configured functions are displayed in Operator Mode.

The three indicator functions are:

- Standard Indicator - page 8
- Indicator with Totalization - page 9
- Indicator with Max./Min./Average - page 11


### 2.2 Operating Page - Standard (Level 1)



Process Variable
コ145.3 $\begin{aligned} & \text { Normally displayed in engineering } \\ & \text { units. }\end{aligned}$ units.

$U \Pi-R[H$ - alarm unacknowledged
RCH - acknowledged

-1 Only displayed if there is an active latch alarm.

### 2.3 Operating Page - Totalizer (Level 1)

These frames are only displayed if the totalizer function is enabled in the configuration level - see Section 4.3.3

-1 Totalizer stop/go and reset from these frames can be disabled - see Section 4.3.3.

A digital input can also be used to start/stop or reset the totalizer - see Section 4.3.4

## ...2.3 Operating Page - Totalizer (Level 1)



- 1 The predetermined value should be greater than the preset value when the totalizer is counting up and lower than the preset value when the totalizer is counting down.
-2 Only displayed if enabled in the configuration level - see Section 4.3.3.


### 2.4 Operating Page - Maths Functions (Level 1)

* Note. It is possible to have totalizer and maths functions together.


r-5t-y - reset
To reset the average value, select $r 5 t-\zeta$ then press the * key.
4150.2


## Average Value

This is the mean average value of the process variable input, since the average was reset.

$$
\text { r } 5 t-n-\text { do not reset }
$$

-1 This frame can be disabled - see Section 4.3.3.
The average value is reset automatically on power-up and can also be reset from a digital input - see Section 4.3.4.

The reset function in this frame can be disabled - see Section 4.3.3.

## ... 2 OPERATOR MODE

...2.4 Operating Page - Maths Functions (Level 1)


* Note. To select to this frame from anywhere in this page, press the $\square$ key for a few seconds.
-1 This frame can be disabled - see Section 4.3.3.
The Max. and Min. values are reset automatically on power-up and can also be reset from a digital input - see Section 4.3.4.

The reset reset function in this frame can be disabled - see Section 4.3.3.

## 3 SET UP MODE

### 3.1 Introduction

To access the Setup Level (Level 2) the correct password must be entered in the security code frame ( $\operatorname{Lod} E)$ in Level 1-see Fig. 3.1.


Fig. 3.1 Accessing the Setup Level (Level 2)

## ... 3 SET UP MODE

### 3.2 Setup Level (Level 2)



## Level 2

* Note. To select to this frame from anywhere in this level, press the key for a few seconds.


## Alarm 1 Trip Point

Alarm type:
R i.hP $=$ High process alarm
R i.LP $=$ Low process alarm
B $\mathrm{I} . \mathrm{HL}=$ Latched high process alarm
R $I . L L=$ Latched low process alarm

## Alarm 1 Hysteresis Value

$1 \begin{array}{ll}1 \boxed{5} & \boxed{\Delta} \\ \square & \text { [In engineering units] }\end{array}$

-1 Not displayed if the alarm is disabled (none selected) - see Section 4.3.2.
-2 Only displayed if custom alarm hysteresis is selected - see section 4.3.2

## ...3.2 Setup Level (Level 2)



Alarm 3 Trip Point
Alarm type
$3007 . \quad$ [In engineering units]


To reset the maximum value, select $r 5 t-5$ then press the * key.


Setting to $t-60$ starts the totalizer counting towards the predetermined value. Setting to $t-5 t O P$ holds the totalizer at its present value.

## SEC.EDE

Continued on next page
-1 Not displayed if the alarm is disabled (none selected) - see section 4.3.2
-2 Only displayed if custom alarm hysteresis is selected - see section 4.3.2
-3 Only displayed if enabled in the Configuration Level - see section 4.3.3
-4 A digital input can also be used to reset the batch total.

## ...3.2 Set Up Level (Level 2)


-1 Only displayed if enabled in the Configuration Level - see Section 4.3.3.
-2 The preset value must be lower than the predetermined value when counting up, and greater than the predetermined value when counting down.

## ...3.2 Set Up Level (Level 2)

## C

## Average Value

This is the mean average value of the process variable input since the average was reset.


To reset, select $r \boldsymbol{5 t - \zeta}$ then press the ** key.


To reset, select $r$ St- 5 then press the * key.

## Minimum Value

This is the minimum value of the process variable since the minimum was reset.
4


To reset, select r 5t- 5 then press the * key.


## Offset Adjustment

An offset can be applied to the process variable input to enable spot calibration or the removal of system errors.

-1 The average value is reset automatically on power-up and can also be reset from a digital input - see Section 4.3.4.
-2 The maximum and minimum values are reset automatically on power-up and can also be reset from a digital input - see Section 4.3.4.

## 4 CONFIGURATION MODE

### 4.1 Introduction

The Configuration Mode comprises two levels (3 and 4) as shown in Fig. 4.2.
Configuration level 3 is divided into four frames. For most simple applications it is only necessary to set up the parameters in the first frame.

## * Note.

When in the configuration level:

- All the LED indicators flash.
- All relays and logic outputs are turned off.
- The analog output reverts to $0 \%(4 \mathrm{~mA})$ output level.


### 4.2 Accessing the Configuration Mode - Fig. 4.1

To access the Configuration Mode set the security switch to the 'Configure' position (levels 1 and 2 cannot be accessed from this setting). When the configuration parameters are programmed, reset the security switch to the 'Normal' position and the Operating page is displayed automatically .


Fig. 4.1 Accessing the Configuration Mode


EnG 10
Engineering Range Low

| FEL | HI | $\begin{array}{l}\text { Retransmission } \\ \text { Range High }\end{array}$ |
| :--- | :--- | :--- |

rEt LO
Retransmission Range Low

Cnt Hi
Totalizer Count High

どレのFF $\begin{aligned} & \text { Totalizer Count } \\ & \text { Cut－off }\end{aligned}$ PR55ra Set－up Password

คбぁr．Modbus Address

Fig．4．2 Configuration Levels

### 4.3 Basic Hardware and Configuration (Level 3) - Fig. 4.3

### 4.3.1 Hardware Assignment and Input Type



## Level 3

* Note. To select to this frame from anywhere in this level, press the key for a few seconds.


## 'ABCD' Settings

The first character ( $\boldsymbol{B}, b,\left\lceil\right.$ or $\boldsymbol{d}^{\prime}$ ) identifies the parameter to be changed. The current setting is indicated by a flashing letter. Parameter options are shown in Fig. 4.3.
$8=$ Hardware configuration
b = Input type and range
C = Temperature units
$d^{\prime}=$ No. of decimal points

* Note 1. The temperature ranges default to their maximum values when the input type is changed.
* Note 2. For custom settings contact the local distributor.

Continued on page 22.

## i Information.

Count High Calculation
Convert flow rate into units $/ \mathrm{sec}=\frac{\text { actual engineering flow rate }}{\text { flow range time units (in seconds) }}$
Count High $=\frac{\text { units } / \text { sec }}{\text { counter factor }}$ resultant must be $>0.001$ and $<99.999$ pps .
Counter factor is the engineering value of the least significant digit shown on the totalizer display - see Section 4.3.3.
Totalizer Count Pulse
The totalizer count pulse is on for a preset time of 250 ms and off for a minimum of 250ms.

\section*{| 8 | $1 H[0]$ |
| :--- | :--- | :--- | - Hardware Configuration}


| 50Hz/60Hz |  | Relay 1 Source | Relay 2* Source | Relay 3* Source | Logic O/P Source | Analog O/P Source |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| ' | 8 | Alarm 1 | Alarm 2 | Alarm 3 | TCP** | PV |
| 2 | b | Alarm 1 | Alarm 2 | Alarm 3 | TWP** | PV |
| 3 | ¢ | TCP** | Alarm 1 | Alarm 2 | TWP** | PV |
| 4 | ${ }^{\prime}$ | TWP** | Alarm 1 | Alarm 2 | TCP** | PV |
| 5 | $\varepsilon$ | Alarm 1 | Alarm 2 | Alarm 3 | TCP** | PV Average |
| $u$ |  | Custom | Custom | Custom | Custom | Custom |

TCP = Totalizer Count Pulse TWP = Totalizer Wrap Pulse PV = Process Variable

* Only available if the appropriate option board is fitted.
** Pulse energizes assigned relay


## $b \quad 14 C 0$ <br> B - Input Type and Range Configuration

| Display |  | Display |  |
| :---: | :--- | :---: | :--- |
| $b$ | THC Type B | $i$ | 0 to 20 mA |
| $\varepsilon$ | THC Type E | 2 | 4 to 20 mA |
| $J$ | THC Type J | 3 | 0 to 5 V |
| $\mu$ | THC Type K | 4 | 1 to 5 V |
| $n$ | THC Type N | 5 | 0 to 50 mV |
| $r$ | THC Type R | 7 | 4 to 20 mA (square root lineariser) |
| 5 | THC Type S | $U$ | Custom Configuration |
| $t$ | THC Type T |  |  |
| $\rho$ | PT100 RTD |  |  |



| Display | Temperature Units |
| :---: | :--- |
| $\zeta$ | Degrees C ${ }^{\star}$ |
| $F$ | Degrees F |
| 0 | No temperature units |

* Temperature inputs only


| Display |  |
| :---: | :---: |
| 0 | $x x x x$ |
| 1 | $x x x \cdot x$ |
| 2 | $x x \cdot x x$ |
| 3 | $x \cdot x x x$ |
| 4 | $x \cdot x x x x$ |

Fig. 4.3 Hardware Configuration and Input/Output Ranges

## ... 4 CONFIGURATION MODE

### 4.3.2 Alarms - Figs. 4.4 and 4.5

Note. Relays assigned to alarms are de-energized in the alarm state.


## 'EFGH' Settings

The first character ( $\boldsymbol{E}, \boldsymbol{F}, \bar{\zeta}$ or $\boldsymbol{H})$ identifies the parameter to be changed. The current setting is indicated by a flashing letter. Parameter options are shown in Fig. 4.5.

$$
\begin{aligned}
E & =\text { Alarm } 1 \text { type } \\
F & =\text { Alarm } 2 \text { type } \\
U & =\text { Alarm } 3 \text { type } \\
H & =\text { Alarm hysteresis }
\end{aligned}
$$

* Note. For custom settings contact the local distributor.

Continued on page 24.


## E 0000 E-Alarm 1 Type

| Display |  |
| :---: | :--- |
| 0 | None |
| 1 | High Process |
| 2 | Low Process |
| 3 | High Latch |
| 4 | Low Latch |



| Display |  |
| :---: | :--- |
| 0 | None |
| 1 | High Process |
| 2 | Low Process |
| 3 | High Latch |
| 4 | Low Latch |



| Display |  |
| :---: | :--- |
| 0 | None |
| 1 | High Process |
| 2 | Low Process |
| 3 | High Latch |
| 4 | Low Latch |

$\mathrm{h}^{\mathrm{h} 0000^{\mathrm{H}} \text { - Alarm Hysteresis }}$
\(\left.\begin{array}{|c|l|}\hline Display \& <br>
\hline 0 \& None <br>
1 \& 0.1 \% <br>
2 \& 0.2 \% <br>
3 \& 0.5 \% <br>
4 \& 1.0 \% <br>
5 \& 2.0 \% <br>
5 \& 5.0 \% <br>
U \& Custom <br>

\hline\end{array}\right\}\)|  |
| :--- |
|  |
| Value in engineering units |
|  |

* Note. When custom alarm hysteresis is selected, the alarm hysteresis values are set individually in the Set Up Level See section 3.2.

Fig. 4.5 Alarm Setup

### 4.3.3 Operator Functions and Totalizer Set Up - Fig. 4.6



## 'JKLN' Settings

The first character ( $. J_{,}, \mu_{.}, L$ or $n$ ) identifies the parameter to be changed. The current setting is indicated by a flashing letter. Parameter options are shown in Fig. 4.6.

」 = Totalizer set-up
$\mu=$ No. of decimal places for totalizer
$L=$ Operator level frame enable
$n=$ Operator level functions enable/disable

* 

Note. For custom settings contact the local distributor.

0000
Continued on page 26.

| 1000 |  |
| :--- | :--- | :--- |
|  | J - Totalizer Setup |


| Display |  |
| :---: | :--- |
| 0 | Off |
| $i$ | Count Up, Wrap Off |
| 2 | Count Up, Wrap On |
| 3 | Count Down, Wrap Off |
| 4 | Count Down, Wrap On |

K - Totalizer Display Decimal Places

| Display |  |
| :---: | :--- |
| 0 | xxxxxx |
| 1 | xxxxx.x |
| 2 | xxxx.xx |
| 3 | xxx.xxx |
| 4 | $x x . x x x x$ |
| 5 | $x \cdot x x x x x$ |


| $L \quad 0000$ | - Operator Level Frame Enable |
| :--- | :--- | :--- |


| Display | Max/Min Values <br> Displayed | Average Value <br> Displayed | Preset/Predetermined <br> Values Displayed |
| :---: | :---: | :---: | :---: |
| 0 | No | No | No |
| 1 | Yes | No | No |
| 2 | Yes | Yes | No |
| 3 | No | Yes | Yes |
| 4 | No | No | Yes |
| 5 | Yes | No | Yes |
| 5 | Yes | Yes | Yes |

This frame determines which frames appear in the operating page (level 1)

## 

| Display | Totalizer Stop/Go | Totalizer Reset | Max./Min./Average |
| :---: | :---: | :---: | :---: |
| 0 | No | No | No |
| 1 | Yes | No | No |
| 2 | No | Yes | No |
| 3 | Yes | No | Yes |
| 4 | No | Yes | Yes |
| 5 | Yes | Yes | Yes |

This frame determines which functions the operator can control
Fig. 4.6 Totalizer Setup and Operator Functions

### 4.3.4 Digital Input and Serial Communications - Figs. 4.7 and 4.8



## 'PRST' Settings

The first character $(\boldsymbol{P}, r, 5$ or $t)$ identifies the parameter to be changed and the current setting is indicated by a flashing letter. Parameter options are shown in Fig. 4.8.
$P=$ Digital input function
$r=$ Analog input filter
$5=$ Serial communications configuration
$t=$ Serial communications parity

* Note. For custom settings contact the local distributor.

Continued on page 28.


1 Totalizer Reset


2 Totalizer Stop/Go


Max


3 Average Max/Min Reset


4 Front Panel Lock out


5 Alarm Acknowledge

Fig. 4.7 Digital Function Configuration
$P 0000 \mathrm{P}$ - Digital Input Function

| Display |  |
| :---: | :--- |
| 0 | None |
| 1 | Totalizer Reset |
| 2 | Totalizer Stop/Go |
| 3 | Average, Max/Min Reset |
| 4 | Front Panel Lockout |
| 5 | Alarm Acknowledge |

## 50000 <br> S - Serial Communication <br> Configuration

| Display | Baud Rate, 2/4 Wire |
| :---: | :--- |
| 0 | Off |
| $i$ | 2400,2 Wire |
| 2 | 2400,4 Wire |
| 3 | 9600,2 Wire |
| 4 | 9600,4 Wire |


| $r \quad 0000$ | - Analog Input Filter |
| ---: | ---: |


| Display |  |
| :---: | :--- |
| 0 | 0 seconds |
| $i$ | 1 second |
| $\boldsymbol{z}$ | 2 seconds |
| 5 | 5 seconds |
| $\boldsymbol{R}$ | 10 seconds |
| $b$ | 20 seconds |
| $\boldsymbol{c}$ | 40 seconds |
| $d$ | 60 seconds |

## $t \quad 0000{ }_{\text {Parity }}^{\text {T- Serial Communication }}$

| Display |  |
| :---: | :--- |
| 0 | None |
| $i$ | Odd |
| 2 | Even |

* Note. Settings for options P, S and T are only available if the appropriate option board is fitted.

Fig. 4.8 Digital Function and Serial Communications Configuration

### 4.4 Ranges and Passwords (Level 4)


-1 The engineering range high and low values are automatically set to the maximum allowed value when thermocouple or RTD is selected in the configuration level see Section 4.3.1. This value can be modified if required.

## ...4.4 Ranges and Passwords (Level 4)



Continued on next page...

- 1 The retransmission range high and low values are automatically set to the maximum allowed value when thermocouple or RTD is selected in the configuration level - see Section 4.3.1. This value can be modified if required.


## ...4.4 Ranges and Passwords (Level 4)


-1 Only displayed if enabled in the configuration level - see Section 4.3.3.
-2 Only available if the appropriate option board is fitted.

### 5.1 Siting - Figs. 5.1 and 5.2

## Close to Sensor



At Eye Level


## Avoid Vibration



Fig. 5.1 Siting - General Requirements

## ..5.1 Siting - Figs. 5.1 and 5.2

## Temperature Limits




## Humidity Limits



Environmental Limits


## IP65/NEMA3

(front panel)
IP20
(rear)

## Use Screened Cable



Fig. 5.2 Environmental Requirements

### 5.2 Mounting - Figs. 5.3 and 5.4

The instrument is designed for panel mounting (see Fig. 5.4). Overall dimensions are shown in Fig. 5.3.

Dimensions in inches (mm)

$\geq 0.55 \quad$ (14)


Fig. 5.3 Overall Dimensions

## ...5.2 Mounting - Figs. 5.3 and 5.4



Fig. 5.4 Mounting Details

## EC Directive 89/336/EEC

In order to meet the requirements of the EC Directive 89/336/EEC for EMC regulations, this product must not be used in a non-industrial environment.

### 5.3 Electrical Connections -

Fig. 5.5 (overleaf)

> Warning. Before making any connections, ensure that the power supply, any powered control circuits and high common mode voltages are switched off.


Note. If it is not possible to avoid strong electrical and magnetic fields, screened cables within earthed metal conduit must be used.

### 5.4 Relays, Arc Suppression, Inputs and Outputs

### 5.4.1 Relay Contact Ratings

Relay contacts are rated at:
$115 / 230 \mathrm{~V}$ AC at 5 A (non-inductive)
250V DC 25W max.

### 5.4.2 Arc Suppression

Arc suppression components are fitted to relays 2 and 3 only. If relay 1 is required to switch inductive loads, fit the arc suppression components supplied.

### 5.4.3 Logic Output

18 V DC at 20 mA
Min load $900 \Omega$
Isolated from Analog Input (not isolated from Retransmission $\mathrm{O} / \mathrm{P})$.

Dielectric strength: 500V d.c. for 1 minute.

### 5.4.4 Retransmission Analog Output

Max. load 15 V ( $750 \Omega$ at 20 mA )
Isolated from Analog Input (not isolated from Logic O/P).

Dielectric strength: 500 V d.c. for 1 minute.

5.4.5 Digital Input<br>Type: Volt-free<br>Minimum Pulse: 250 ms

## ... 5 INSTALLATION



Note 1. The Analog Output and Logic Output use a common positive terminal, capable of driving both outputs simultaneously.

* Note 2. Fit arc suppression components if switching inductive loads.


Fig. 5.5 Electrical Connections


Instrument Serial Number:


## Customer Support

We provide a comprehensive after sales service via our Worldwide Service
Organization. Contact one of the following offices for details on your nearest Service and Repair Centre.

## United Kingdom

## ABB Limited

Tel: +44 (0)1480 475321
Fax: +44 (0)1480 217948

## United States of America

ABB Inc.
Tel: +1 215-674-6000
Fax: +1 215-674-7183

## Client Warranty

Prior to installation, the equipment referred to in this manual must be stored in a clean, dry environment, in accordance with the Company's published specification. Periodic checks must be made on the equipment's condition.
In the event of a failure under warranty, the following documentation must be provided as substantiation:

1. A listing evidencing process operation and alarm logs at time of failure.
2. Copies of operating and maintenance records relating to the alleged faulty unit.

ABB has Sales \& Customer Support expertise in over 100 countries worldwide
www.abb.com

The Company's policy is one of continuous product improvement and the right is reserved to modify the information contained herein without notice.

Printed in UK (06.03)
© ABB 2003

## ABB Limited

Howard Road, St. Neots
Cambridegshire, PE19 8EU UK
Tel: +44 (0)1480 475321
Fax: +44 (0)1480 470787

## ABB Inc

125 E. County Line Road
Warminster, PA 18974
USA
Tel: +1 2156746000
Fax: +1 215-674 7183

